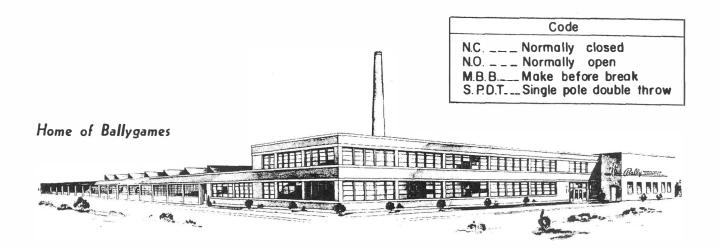


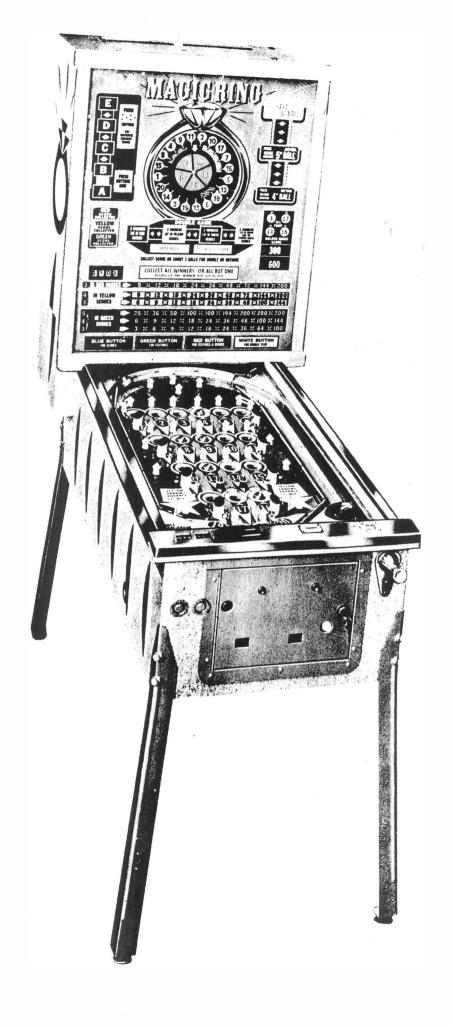
MAGIC RING

OPERATING INSTRUCTIONS AND PARTS CATALOG

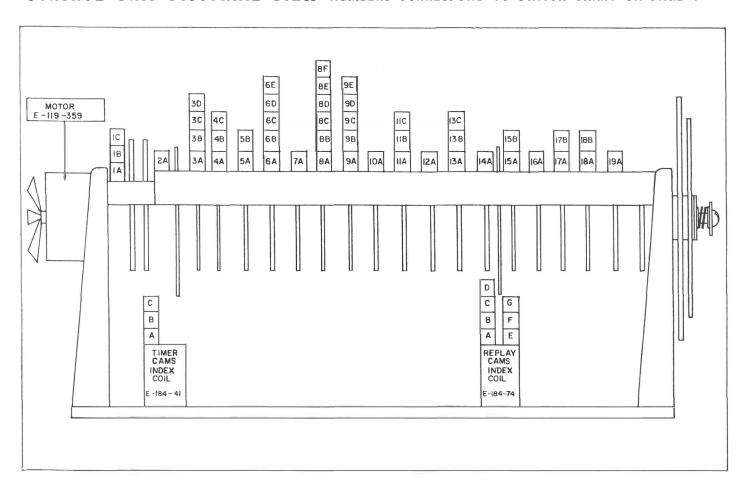
Part Numbers are marked on illustrations and a list of miscellaneous parts appears on page 22.

FOR QUICKEST SERVICE STATE CORRECT PART NUMBER WHEN ORDERING PARTS

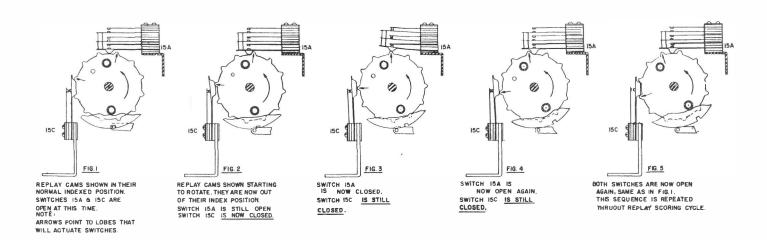




CONTROL UNIT PICTORIAL VIEW NUMBERS CORRESPOND TO SWITCH CHART ON PAGE 4



CORRECT ADJUSTMENT: CONTROL UNIT SWITCHES 15A & 15C. NOTICE: IMPORTANT PART OF ILLUSTRATION IS TO SHOW THAT SWITCH 15C CLOSES FIRST AND OPENS LAST. IF AN ADJUSTMENT IS NECESSARY, SWITCH 15C CAN BE MOVED UP OR DOWN. LOOSEN SCREWS THAT HOLD SWITCH, THEN MOVE UP OR DOWN.



CONTROL UNIT SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 3

1	WITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
1 A	N.O.	C-8	31-13 78-4 93-4	Yellow-Red Orange-Black Gray-Yellow	Completes timer unit step-up circuit after 5th ball is shot.	
18	N.C.	A-6	81-7 54-9	Black-Red White-Green	Opens mixer latch coils circuit. Completes win search circuit to any win relay, gold (trip) relay,	
	N.O. g Arm SW. ckside)	E-44 C-8	78-4 25-11	Orange-Black Blue-White	and collect relay. (Not shown in pictocal view) Pulses timer unit step-up coil when circuit thru switch IA is complete.	
2 A	N.C.	F-6	30 25-3	Yellow Blue-White	Opens lock-in circuit to 25¢ relay.	
3A	N.C.	G-4	30 48-2 75-10	Yellow Green-Black Orange-White	Opens entire game start circuit.	
3B	S.P.D.T.	D-17	53-5 50-4 83-10	White-Yellow White Black-Yellow	Directs pull-in and lock-in circuits to play features relay.	
3C	S.P.D.T.	D-18	52-5 50-4	White-Blue White Brown-Yellow	Directs pull-in and lock-in circuits to play scores relay.	
3D	S.P.D.T.	B- 4 1	71-8 65-8	Orange-Red Brown-White	Directs total out and total in meter circuits.	
4A	N.O.	F-50	30 41-11 21-3	Yellow Green-Red Blue-Red	Completes spotting disc and score extra-step index coil circuits.	
4B	N.O.	F-9	57-9 10-5 13-9	White-Orange Red Red-Yellow	Completes 25¢ anti-cheat circuit to tilt trip relay.	
4C	S.P.D.T.	D-4	14-4	Red-Green	Directs 5¢ coin switch circuit to start telay and tilt trip relay.	
5A	N.C.	C-18	50-4 60-5 21-3	White Brown Blue-Red	Opens lock-in circuit to features lock relay and scores lock relays.	
5B	N.C.	G-15	23-13	Green Blue-Yellow	Opens lock-in circuit to mixer #4 and mixer #2 relays. Completes ABCDE feature unit and selection control feature unit	
6A 6B	N.O.	C-19	13-6 30 78-5	Red-Yellow Yellow	single step advance circuit.	
6C	N.C. S.P.D.T.	D-9 E-26	90-6 95-1 85-6	Orange-Black Gray Gray-White Black-White	Completes anti-cheat relay circuit. Directs 1st double spin relay and double feature unit single step advance circuits.	
6D	N.C.	B-28	18-16 60-6	Red-Black Brown	Opens lock-in circuit to "K" relay.	
6E	N.C.	C-27	98 -2 60-6	Gray-Black Brown	Opens lock-in circuit to "B" Relay.	

sw	TITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
7A	N.C.	E-21	61-6 23-6	Brown-Red Blue-Yellow	Opens feature circuit during play cycle.	
8A	N.O.	F-16	40 - 11 31-2	Green Yellow-Red	Completes mixer #2 relay circuits.	
8B	N.O.	F-13	40-11 78	Green Orange-Black	Completes mixer #4 relay circuits.	
8C	N.O.	D-28	75-2 91-12	Orange-Black Gray-Red	Completes "K" relay circuits.	
8D	N.O.	E-53	21-3 10-11	Blue-Red Red	Completes "F" relay circuits.	
8E	N.O.	D-18	50-4 57-5	White White-Orange	Completes play features relay circuit to features lock relay and play scores relay circuit to scores lock relays.	
8F	N.O.	D-27	60-6 51-7	Brown White-Red	Completes "B" relay circuit.	
9A	N.O.	D-19	23-13 15-6	Blue-Yellow Red-White	Completes ABCDE feature unit single step circuit.	
9B	N.O.	D-3	90-5 14-10	Gray Red-Green	Completes reflex unit play magnet, relay register subwact, and total in meter circuit.	
9C	N.O.	D-30	75-2 4 3-2	Orange-White Green-Yellow	Completes green, yellow, red score unit single step advance circuits.	
9D	N.O.	B-33	18 - 15 61-7	Red-Black Brown-Red	Completes score extra-step relay circuit.	
9E	N.O.	D-29	58-3. 65-15	White-Black Brown-White	Same function as switch 9C.	
10A	N.O.	E-27	90-6 48-8	Gray Green-Black	Completes 1st double spin relay circuits,	
1 1A	N.O.	E-29	50-10 75-2	White Orange-White	Same function as switch 9C.	
11B	N.O.	E-36	51-8 52-8	White-Red White-Blue	Completes 0 to 1st, 2nd and 2nd to 3rd 2nd half sequence unit advance circuit.	
11 C	N.O.	F-26	95-1 81-6	Gray-White Black-Red	Completes double feature unit single step advance circuit.	

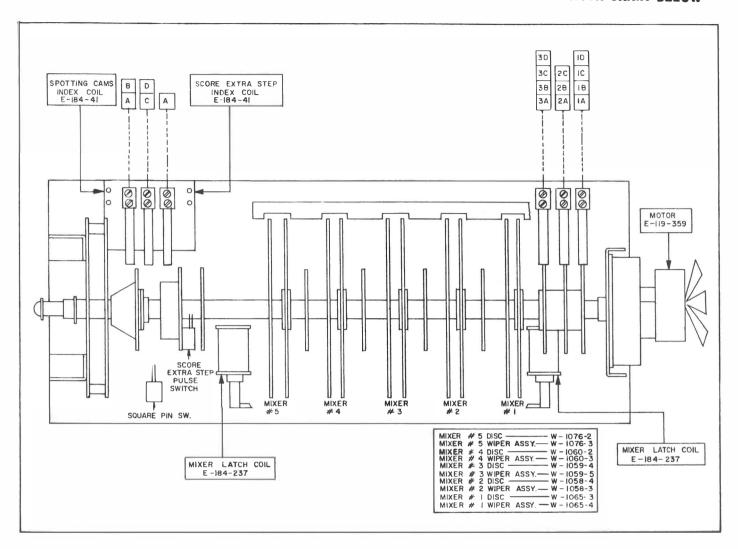
CONCLUDED ON NEXT PAGE

CONTROL UNIT SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 3

sw	/ITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
12A	N.O.	C-22	63 80-5	Brown-Yellow Black	Completes selection control feature unit single step advance circuit.	
13A (A	Alt.)N.O.	B-25	61-11 71. 41-8	Brown-Red Orange-Red Green-Red	600 Golden ring feature proportioning circuit.	
	Alt.)N.O. Alt.)N.O.	F-22 E-31	38-5 23-2. 53-10	Yellow-Black Blue-Yellow White-Yellow	Double feature unit advance proportioning circuit. "M" relay green, yellow, red score advance proportioning circuits.	
14A	N.O.	E-40	30 54-8	Yellow White-Green	Completes 25¢ relay replay register unit advance circuit,	
X1 Mu 15A	nlti.) N.O.	C-39	60-8 57-8	Brown White-Orange	Advances green, yellow, red replay counter unit during winner scoring, see chart on replay counter disc page. Also reflex play magnet, replay register advance and total our	
15B (Backs 15C	N.O. side) N.O.	C-31 E-37	60-8 56-8 60-8	Brown White-Brown Brown	meter advance circuit during winner scoring. Extra Switch. (Not shown on pictoral view) completes replay scoring lock-in circuit. See important instructions on pictoral page.	
X2 Mu 16A	N.O.	C-39	60-8 43-9	Brown Green-Yellow	Advances green, yellow, red replay counter unit during winner scoring, see chart in replay counter disc page.	
X4 Mu 7A 7B	N.O.	C-39 B-38	45-9	Brown Green-White Blue-White Blue-Yellow	Same function as switch 16A. Advance golden ring replay counter unit during 300 golden ring feature winner scoring.	
X8 Mu 8A 8B	N.O.	C-38	48-9 60-8	Brown Green-Black Brown Blue-White	Same function as switch 16A. Advances golden ring replay counter unit during 600 golden ring feature winner scoring.	
X16 M 9 A	ult.) N.•.	- 1		Brown White	Same function as switch 16A	

SI	WITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
	r Cams Coils	A- 6		Gray-Yellow Orange	Energized thru start relay circuit and release rimer cams for play cycle.
A	N.O.	G-1	20 P. 60 P.	Blue Plastic Brown Plastic	Completes a circuit to control unit motor and mixer-spotting unit motor.
В	N.C.	D-5	90-2 91-4	Gray Gray-Red	Opens circuit to 5¢ coin lockout magnet,
С	N.C.	C-6	27-4 71-4	Blue-Orange Orange-Red	Opens circuit to 25¢ coin lockout magnet,
Repla Index	ay Cams Coil	A-37	60-8 70	Brown Orange	Energized thru replay winner circuits and releases replay cams to score winners.
A	N.O.	G-2	20 P. 60 P.	Blue Plastic Brown Plastic	Completes a circuit to control unit motor and mixer-spotting unit motor.
В	N.O.	F-37	21-3 56-8	Blue-Red White-Brown	Completes replay scoring lock-in circuit.
С	N.C.	B-7	25-11 58.	Blue-White White-Black	Opens timer unit advance circuit.
D	N.O.	A-42	577.	Blue-Red White-Orange	Completes a circuit to win search top replay.
E	N.O.	C-9	31-13 90-11	Yellow-Red Gray	Completes a circuit to reset timer unit,
F	N.C.	C-4	75-14 13-4	Orange-White Red-Yellow	Opens coin and replay button circuit to start relay.
G	N.C.	D-34	91-14 81-12	Gray-Red Black-Red	Opens circuits to move magic ring.

MIXER AND SPOTTING PICTORIAL VIEW NUMBERS CORRESPOND TO SWITCH CHART BELOW



MIXER AND SPOTTING SWITCH CHART

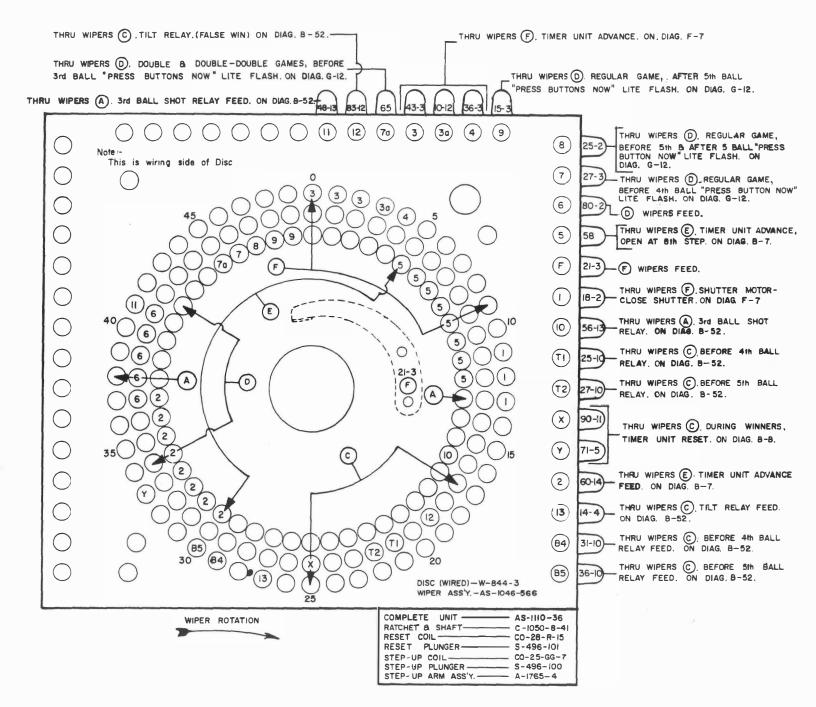
FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ABOVE

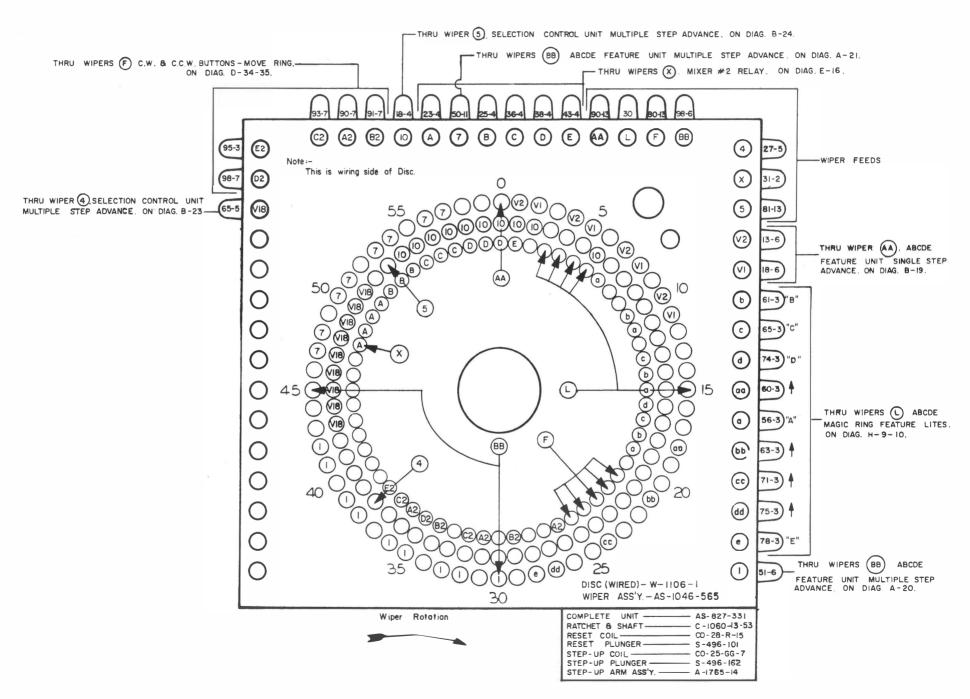
SWITCH		LOCATION ON DIAGRAM	WIRE No.	. WIRE COLORS	FUNCTION OF SWITCHES	
16 D.,	lse Cam		98-6	Gray-Black		
10 T U	N.O.	A-20	90-13	Gray	ABCDE feature unit multiple step advance circuits.	
			80-2	Black		
1B	N.O.	G-10	56-3	White-Brown	ABCDE feature "Press Buttons Now" Lite flash circuit.	
			93-11	Gray-Yellow		
1C	N.O.	A-23	78-6	Orange-Black	Selection control feature unit multiple step advance circuits.	
			21-3	Blue-Red		
1D	N.O.	B-43	45-7	Green-White	Win search unit advance circuit.	

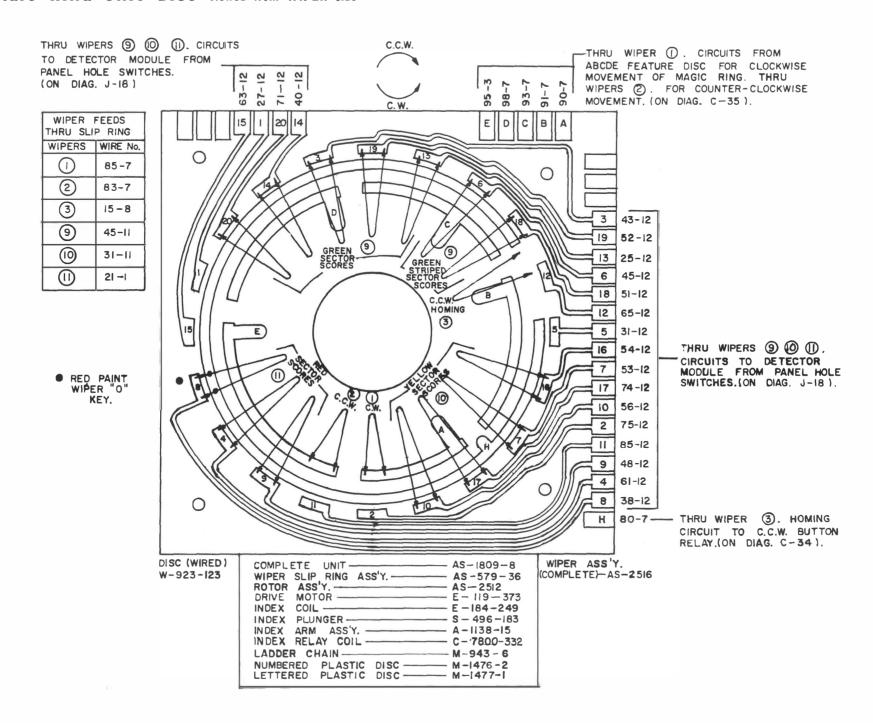
MIXER AND SPOTTING UNIT SWITCH CHART

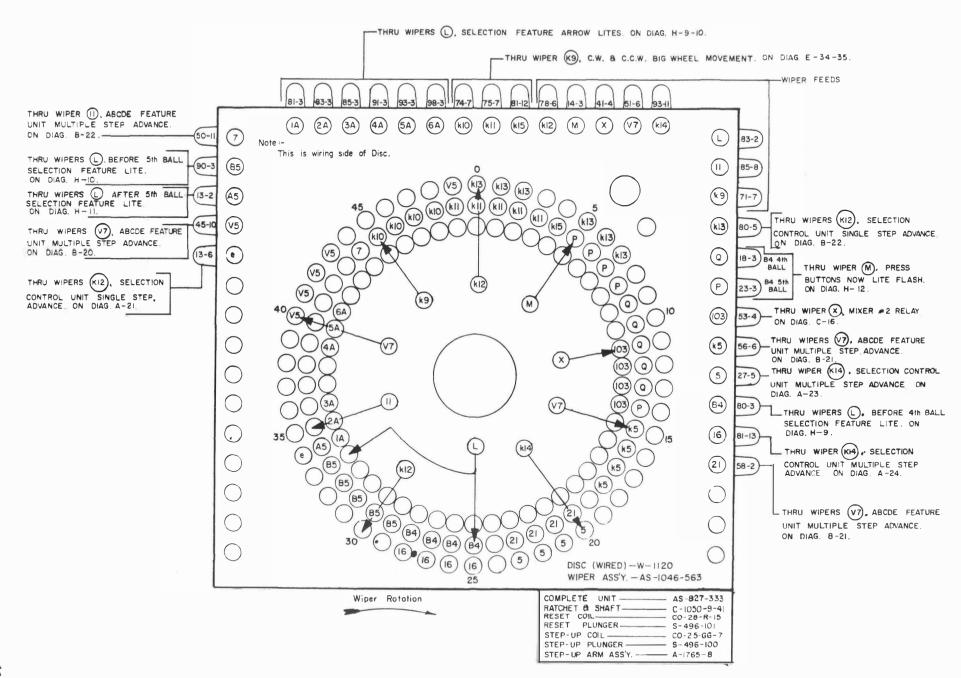
FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 6

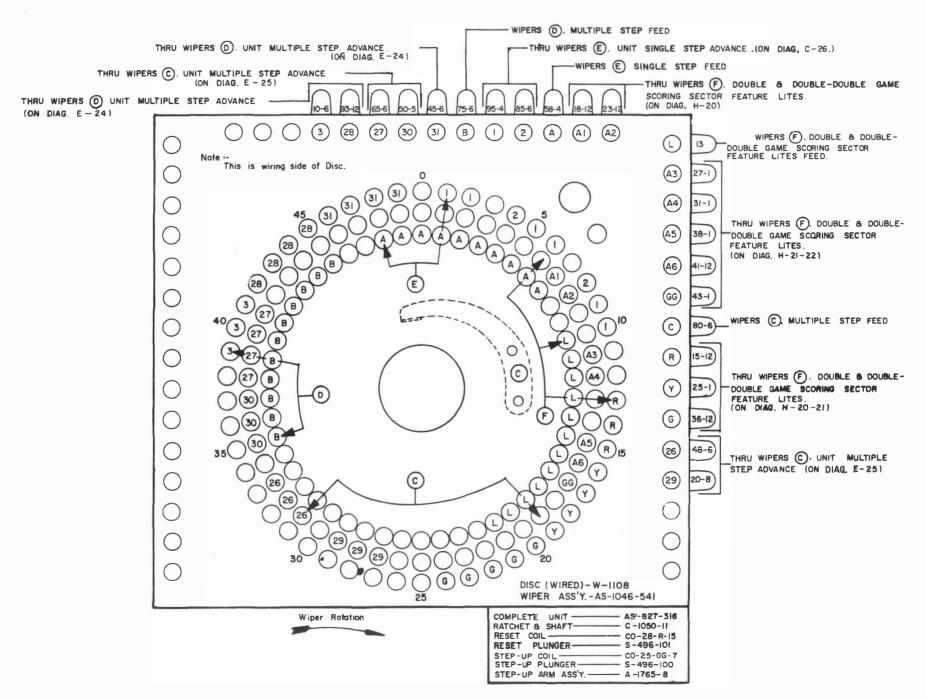
SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
Mixer Cam 2A N.O.	D-29	50-10 83-11 81-6	White Black-Yellow Black-Red	Proportioning circuit for green, yellow, red score unit advance.
2B N.C.	E-26	9.5-4	Gray-White Red-White	Proportioning circuit for double feature unit advance.
2C N.C.	C-19	15-6 18-6	Red-Black	Proportioning circuit for ABCDE feature unit advance.
16 Pulse Cam 3A N.O.	C-3	74-15 53-3 58-4	Orange-Green White-Yellow White-Black	Replay register total reset circuit.
3B N.O.	D-26	27-11	Blue-Orange Yellow	Double feature unit multiple step advance circuit. "Collect winners or shoot for double or nothing" lite flash
3C N.O.	G-3	13-11 75-8	Red-Yellow Orange-White	circuit.
3D N.O.	B-37	85	Black-White	Golden rings replay counter "Homing" circuit.
Score extra- step relay coil	A-33	61-7 70 50-2	Brown-Red Orange White	(Not shown in pictorial view) energized by C.U. Cam switch 9D during green, red, yellow score advance.
A N.O.	A-33	61-7	Brown-Red Brown-Yellow	Completes lock-in circuit to this relay.
B S.P.D.T.	C-28	83-14 58-7	Black-Yellow White-Black	Directs green, yellow, red score multiple step advance circuit.
Score extra- step index coil	A-51	41-11	Green-Red Orange	Energized by C.U. Cam switch 4A during play cycle.
A N.O.	C-33	74-2 50-2	Orange-Green White	Completes score extra-step relay lock-in circuit.
Spotting cams index coil	A-50	41-11	Green-Red Orange	Energized by C.U. Cam switch 4A during play cycle and releases spotting disc wipers.
A N.O.	H-26	15-1	Red-White Red-Green	Completes green, yellow, red score lites flash circuit.
B N.O.	H-8	98-1 91-10	Gray-Black Gray-Red	Completes ABCDE feature lites flash circuit.
C N.O.	H-9	57-2 7.8-2	White-Orange Orange-Black Red-Yellow	Completes selection feature lites and golden rings feature lites flash circuit.
D N.O.	J-21	13 38-7	Yellow-Black	Completes double feature lites flash circuit.
Square Pin Switch N.C.	D-33	21-3 74-4	Blue-Red Orange-Green	Opens score extra-step relay lock-in circuit.
Score extra-		58-7	White-Black	Completes green, yellow, red score multiple step advance circuits.
step pulse switch N.O	D-28	75-2	Orange-White	CHCUITS.
Mixer Latch Coils (2)	A-6	81-7 70	Black-Red Orange	Energized thru start relay circuit and releases mixer disc wipers.

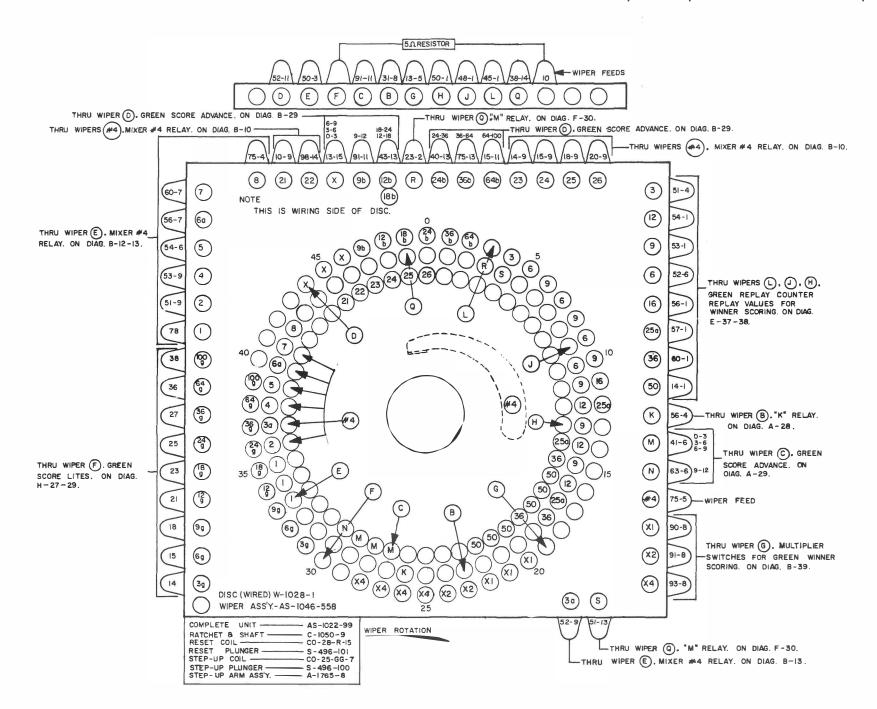


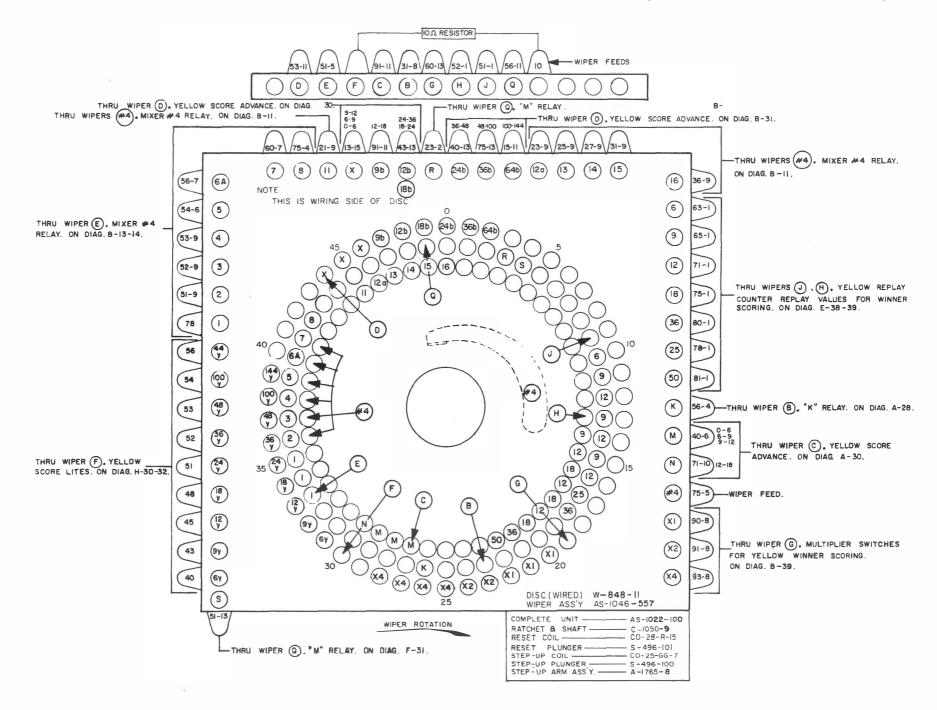


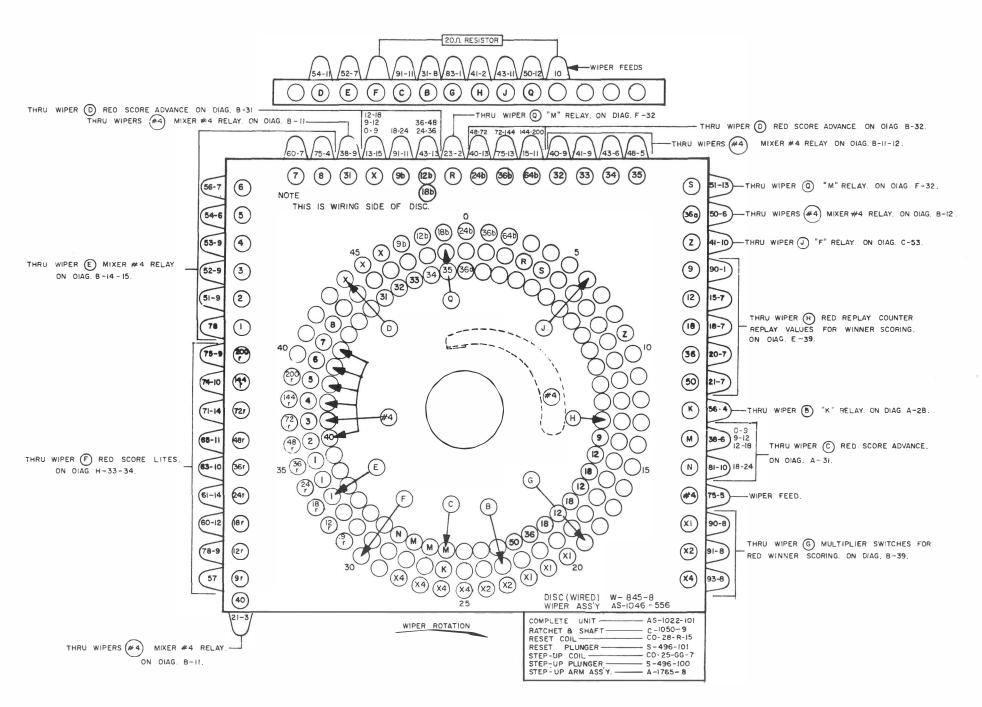


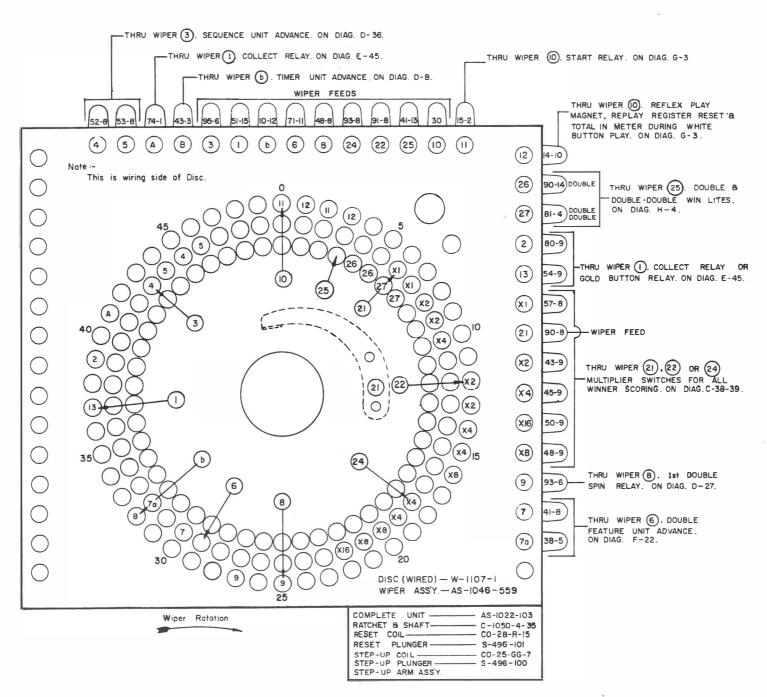


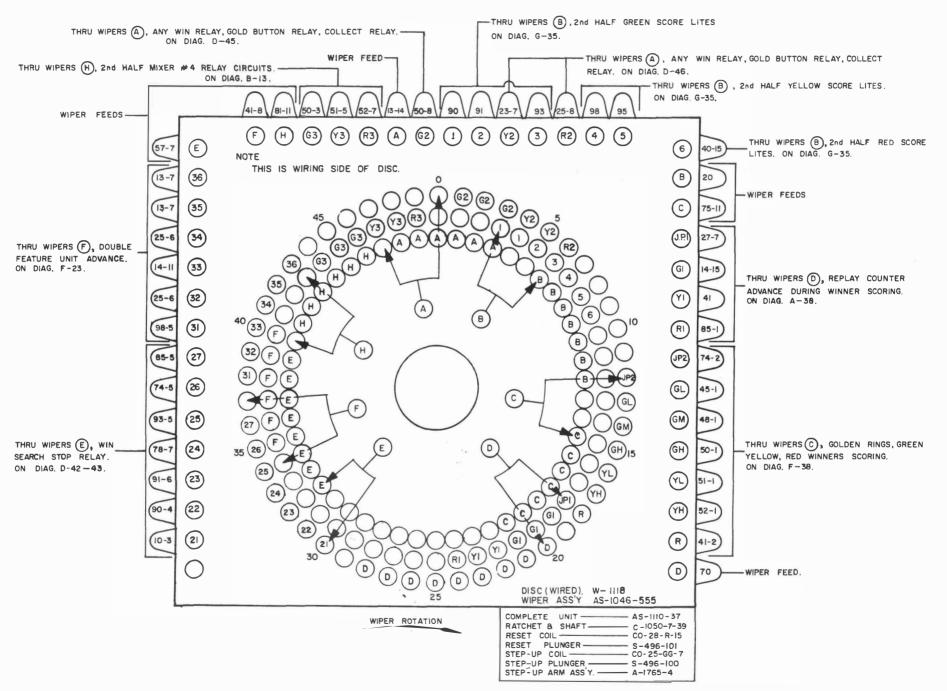


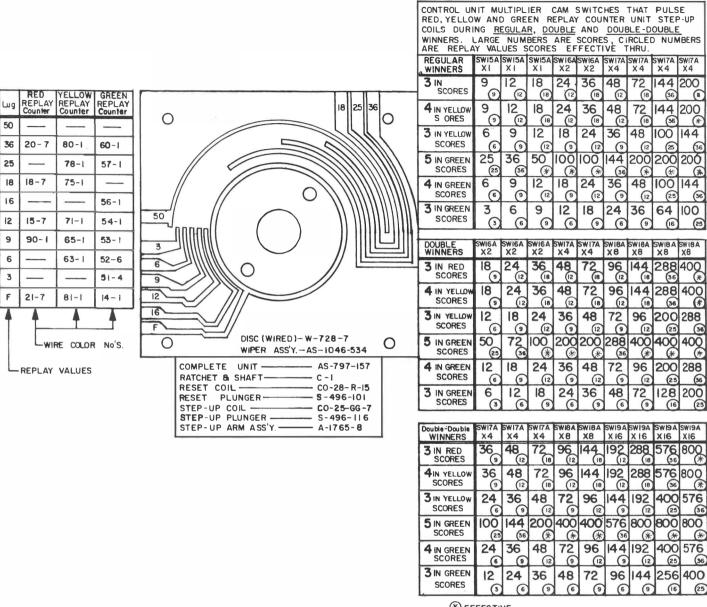




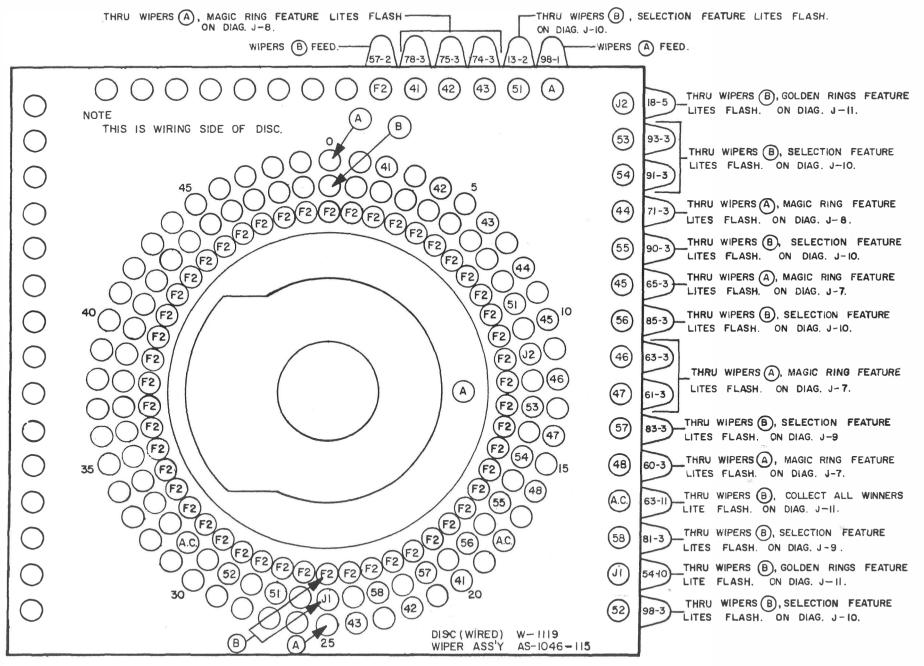


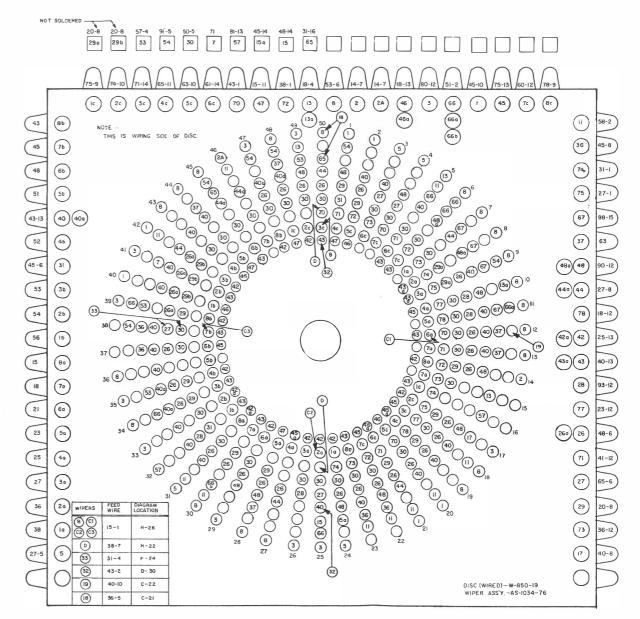






CONTROL UNIT FLASH DISC viewed from WIPER side





MISCELLANEOUS PAR

Back Cabinet Assembly: Front Door Assembly (Continued):

A-1729-16 Push Button (Red)

C-7800-335 Relay (Coil only)

Light Shield Post

Rollover Button (Yellow)

A-1729-18 Push Button (White)

Slug Rejector*

Part No.	Name of Part	Part No.	Name of Part
G-292-31 M-1424-9	Backglass Backglass (Plexiglass)		Front Door Assembly (Single Coin)
M-281-31 E-122-107	Lock & Keys (2 Keyed alike) Transformer	-	Front Door Assembly (Double Coin) Front Door (Wood Only)
1	Back Door Assembly:	A-254-84 M-281-6	Hinge & Bracket Assembly Lock & Keys
M-281-24	Lock & Keys (2 Keyed Alike)	S-490-18	Push Button (Reject)

SW-100-106 Lock Switch E-105-6

Resistor (8200 ohm 1/2 watt)

Fro	ont Cabinet Assembly:		
M-168-15	Ball	Fro	nt Moulding Assembly:
AS-187-17	Ball Shooter Assembly	AS-1305-51	Front Moulding Assembly
AS-1835	Ball Shooter Housing		Front Moulding (Wood Only)
A-100-7	Ball Shooter Rod	A-3080-4	Front Moulding
SP-200-24	Ball Shooter Spring (long)		(Top Plate Assembly)
SP-243	Ball Shooter Spring (short)	A-1272-50	Button (Gold)
R-108-3	Ball Shooter Tip	A-1272-54	Button (Clockwise)
A-2790-19	Coin Box	A-1272-55	Button (Counter clockwise)
	Coin Box Cover	A-1272-29	Button (R)
E-130-10	Counter (total play-replay)		Coin Entry Plate*
A-2618	Legs		
	Leg Bolt		Panel Assembly:
M-168-4	Leg Adjuster		runer Assembly:
	Push Button (Blue)	AS-1315	Ball Gate & Switch Assembly
	Push Button (Green)	AS-493-2	Ball Rebound Assembly
E-138-3	Plumb Bob Tilt	C-153	Ball Lifter Cover
	Relay (Ball Detector)	R-115-4	Ball Rebound (Rubber Only)
	Relay (Coil Only)	C-119-4	Bumper Post (Yellow)
G-213 E-108-57	Top Glass	C-119-5	Bumper Post (Red)
E-108-91	Toggle Switch	R-243	Rubber Ring (Yellow Post)
		SP-112	Panel Spring (Long)
-	neut Deen Assemble	SP-112-1	Panel Spring (Short)
r	ront Door Assembly:	R-243-2	Rubber Ring (Red Post)
	Coin Switch & Rejector Mount	R-135	Rubber Ring (Double Post)
	Assembly*	M-170	Rebound Spring
E-101-58	Coin Lockout Magnet Coil	E-146-439	Relay (Lifter start)
T3 100 00	α , α , α	0 5000 005	

C-326-9

C-387-2

Bally Pin Game Lubricant Available in 8 oz. containers with plastic spout and screw cap.

E-108-92

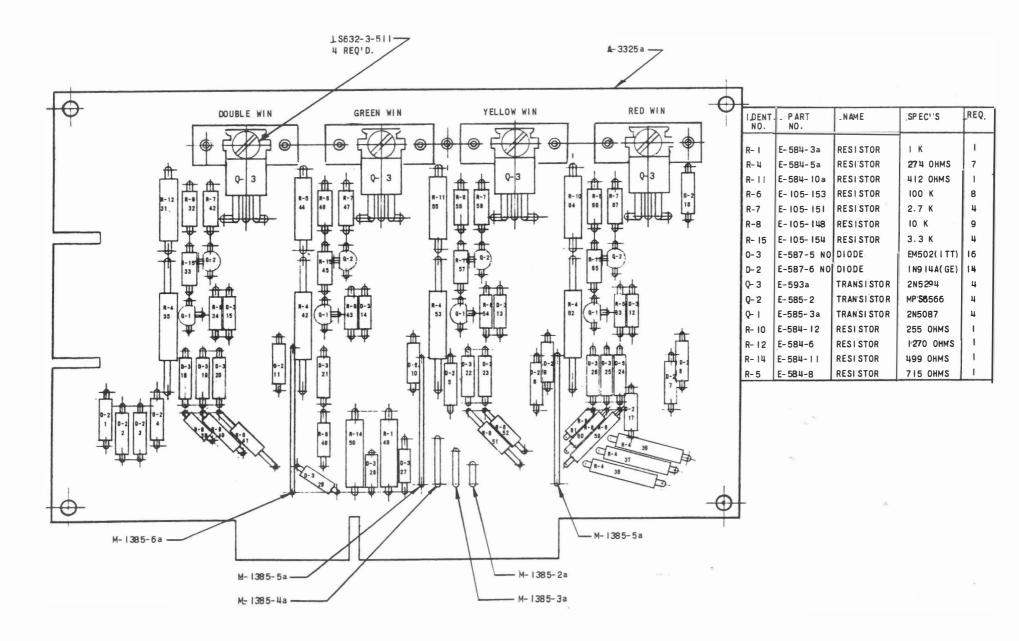
Coin Switch

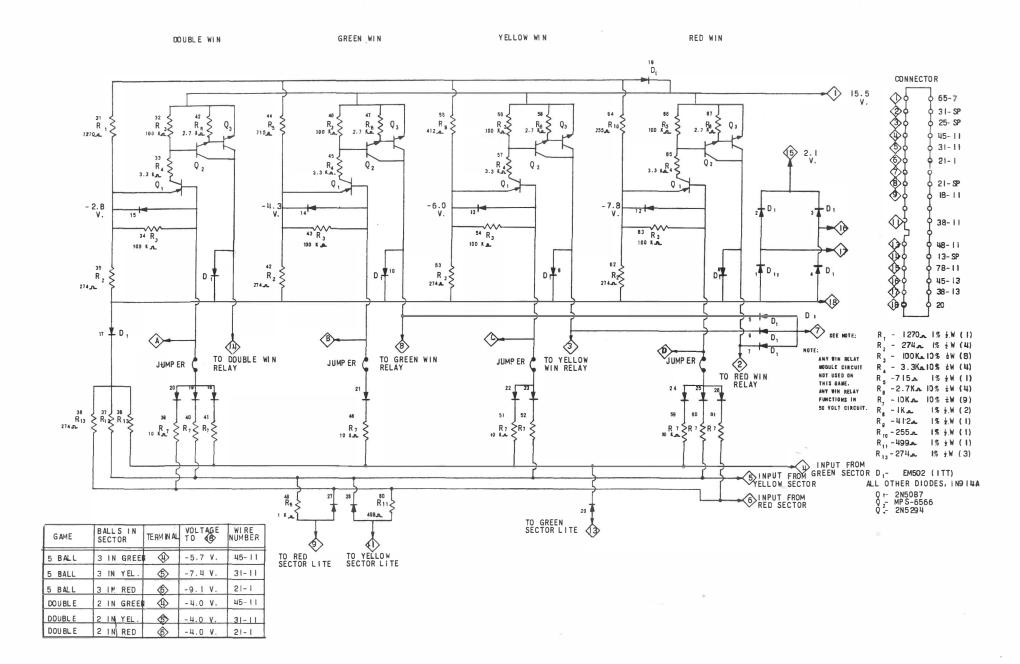
Coin Guide Assembly*

Coin Slide Assembly*

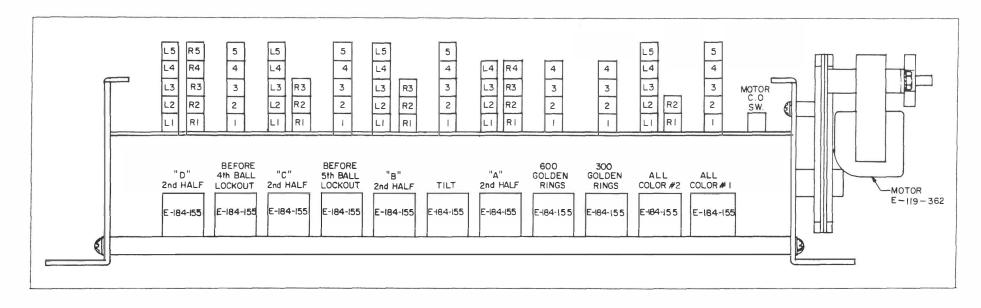
^{*}When ordering part, specify full name of game, part name and type of coin(s) used.

DETECTOR MODULE ASSEMBLY





TRIP RELAY BANK PICTORIAL VIEW NUMBERS CORRESPOND TO SWITCH CHART BELOW



TRIP RELAY BANK CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ABOVE

SWITCH "D" 2nd Half relay coil		LOCATION ON DIAGRAM	WIRE No.	Yellow-Brown Orange	FUNCTION OF SWITCHES	
		.A-47			Energized thru regular game winner circuit when gold button is pressed. (Double game play)	
Lı	N.C.	G-33	90 91	Gray Gray-Red	Opens 3 green or 4 green score lite circuit during 2nd half play.	
L2	N.C.	G-34	93 91	Gray-Yellow Gray-Red	Opens 4 green or 5 green score lite circuit during 2nd half play.	
L3	N.C.	G-34	93 98	Gray-Yellow Gray-Black	Opens 5 green or 3 yellow score lite circuit during 2nd half play.	
L4	N.C.	G-34	95 98	Gray-White Gray-Black	Opens 3 yellow or 4 yellow score lite circuit during 2nd half play.	
L5	N.C.	G-34	40-15 95	Green Gray-White	Opens 3 red or 4 yellow score life circuit during 2 half play.	
R1	N.C.	A-47	36-11 36-11J	Yellow-Brown Yellow-Brown	Opens circuit to this relay.	
R2	N.C.	F-28	60-6 21-3	Brown Blue-Red	Opens circuit to control relays "B" and "K".	
R 3	N.C.	F-52		Orange-Black Blue-Red	Opens timer unit tilt (false win) relay circuit.	
R4	N.C.	G-11		Blue-White Yellow	Opens golden rings 300-600 feature lite and collect all winners lite circuit.	
R5	N.O.	G-4	30 41-13	Yellow Green-Red	Completes double and double-double game lite circuits.	

SWITCH Before 4th Ball lockout relay coil		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
		A-52	31-103 Yellow-Red 70 Orange	Energized thru timer disc ball count circuit when 4th ball is shot.		
1	N.C.	A-52	31-10 31-10I	J1 10	Yellow-Red Yellow-Red	Opens circuit to this relay.
2	N.C.	H-12	23-3 27-3	Blue-Yellow Blue-Orange	Opens a circuit to press buttons now lite.	
3	N.C.	E-34	74-7 81-12	Orange-Green Black-Red	Opens a selection control disc circuit to move magic ring.	
4	N.C.	C-52	83-12 20-6	Black - Yellow Blue	Opens timer disc tilt (false win) relay circuit.	
5	N.O.	E-8	36-3 43-3	Yellow-Brown Green-Yellow	Completes timer unit 4th to 5th step advance circuit.	

TRIP RELAY BANK CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 25

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES		
	' 2nd half iv coil	A-4"	71-6	Orange-Red	Energized thru regular game winner circuit when gold button is		
rela	iy con	A-4.	70	Orange Red-Yellow	pressed. (Double game play) Opens reflex play magnet, replay register play reset and total		
, ,	N.C.	E-3	14-10	Yellow	in meter circuit during gold button play cycle.		
LI	N.C.	r3	78-7	Orange-Black	Opens spotting disc flash circuit to selection feature and golden		
L2	N.C.	G-9	85-11	Black-White	ring feature lites.		
L2	×.C.	0-9	75-5	Orange-White	ting reactive rices.		
			61-2	Brown-Red			
L3	S.P.D.T.	4-13	81-11	Black-Red	Directs 1st or 2nd half play circuits to Mixer #4 relay,		
2.3	3.F.17.1.	.3-13	27-6	Blue-Orange	Directs 13t of 2nd nam play effects to blace #4 12144.		
			74-14	Orange-Green	Directs control circuits for ABCDE feature, selection feature		
L4	S.P.D.T.	D-21	31-4	Yellow-Red	advance, golden ring feature or double feature advance,		
		0 21	58-1	White-Black	Directs single step advance circuit for ABCDE feature, selection		
			21-3	Blue-Red	feature. Selection feature rollover advance circuit or gold button		
LS	S.P.D.T.	G-19	80-10	Black	play ABCDE unit advance to top circuit.		
		i	~1-6	Orange-Red			
			41-5	Green-Red			
R1	S.P.D.T.	B-4-	36-11	Yellow-Brown	Directs circuits from this relay to "D" 2nd half trip relay.		
			13-3	Red-Yellow			
)	93-10	Gray+Yellow	Directs timer disc circuits to press buttons now lite before 4th,		
R 2	S.P.D.T.	J-13	90-10	Gray	before 5th, after 5th balls or before 3rd ball.		
			21-3	Blue-Red			
R 3	N.O.	F-36	51-8	White-Red	Completes 2nd half sequence unit advance circuit,		
Befo	ore 5th ball		36-101	Yellow-Brown	Energized thru timer disc ball counter circuit when 5th ball is		
lock	out relay	A-53	70	Orange	shot,		
ioil				-			
_	-		36-10	Yellow-Brown			
1	N.C.	A-53	36-10]	Yellow-Brown	Opens circuit to this relay.		
			75-7	Orange-White			
2	N.C.	E-35	81-12	Black-Red	Opens a selection control disc circuit to move magic ring.		
				Orange-Green			
3	N.C.	E-34		Yellow-Red	Same function as switch L2.		
			*** >	Red-Black			
				Blue-White	Directs before 5th or after 5th ball circuits to press buttons now		
_	S.P.D.T.	H-13	15-3	Red-White	lite.		
	N.O.			White-Orange	Completes timer unit 5th thru 8th step advance circuit. Also		
		E-8	71-13	Orange-Red	completes timer unit reset circuit when winner is scored.		

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
	2nd half		43-10	Green-Yellow	Energized thru regular game winner circuit when gold button is	
relay	coil	A-47	a.	Orange	pressed. (Double game play)	
			13-1	Red-Yellow		
LI	N.C.	J-26	10	Red	Opens spotting disc score lites flash circuit.	
			91-10	Gray-Red		
12	.N.C.	G-8	65-13	Brown-White-	Opens spotting disc ABCDE feature lites flash circuit.	
			43-10	Green-Yellow	Bir in the state of the state o	
L3			95-5	Gray-Black	Directs circuit from this relay to "C" and "D" 2nd half trip	
1.5	S.P.D.T.	C-47	41-5	Green-Red	relay.	
			30	Green Yellow	Directs red, green, blue button play lite circuits or white button	
L4	S.P.D.T.	G-5	60-10	Brown	play lite circuits.	
1.4	J.F.D.1.	0-1	51-3	White-Red	pray the encurs.	
	i	1	53-13	White-Yellow	Directs green and blue replay button start relay circuits or white	
L5	S.P.D.T.	F-4	52-3	White-Blue	replay button start relay circuit.	
-			81-9	Black-Red	Opens first 5 balls circuit to ball lifter motor and ball detector	
R ₁	N.C.	E-51	83-9	Black-Yellow	relay.	
			78-10	Orange-Black	Totaly.	
R2	S.C.	G-26	20	Blue	Opens golden ring feature numbers lite circuits.	
			5	White-Orange		
R3	N.O.	B-41	21-3	Blue-Red	Completes a circuit to keep win search stop relay energized.	
Tiltr	elay		14-4	Red-Green !	Energized by tilt switches; anti-cheat coin switch circuits and	
coil		A-9	70	Orange	anti-cheat ball count circuit.	
			30P	Yellow Plastic	Opens timer unit circuit to control unit and Mixer-spotting unit	
1	N.C.	G-2	605	Brown Plastic	motor.	
			60	Brow'n		
2	N.C.	H-14		Orange-Red	Opens 21 volt and 4.5 volt circuits,	
			21-3	Blue-Red		
			30	Yellow	Directs game play and scoring circuits or shutter motor (close	
3	S.P.D.T.	G-7	45-3	Green-White	shutter) circuit.	
	}	1	2	Yellow-Brown		
,				White-Green	Directs collect - Shoot for double - Nothing lite flash circuit	
á	S.P.D.T.	J-3		Gray-Red	or tilt lite circuit.	
5	N.O.	C-4		Orange-White Red-Yellow	Completes a safety circuit to start relay.	

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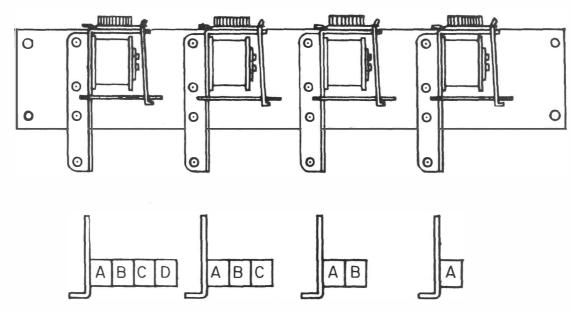
TRIP RELAY BANK CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 25

SWITCH		LOCATION ON DIAGRAM	WIRE No. WIRE COLORS		FUNCTION OF SWITCHES		
			51-11	White-Red	Energized thru regular game winner circuit when gold button is		
rela	coil	A-47	-0	Orange	pressed. (Double game play)		
			83-2	Black-Yellow	Opens selection control feature advance panel rollover lites		
L1	N.C.	G-9	56-3	White-Brown	circuit.		
			10	Red			
			38-LI	Yeliow-Black			
L2	S.P.D.T.	H-19	25-1	Blue-White	Directs magic ring yellow scoring sector lite circuits.		
			10	Red			
		0.10	18-11	Red-Black	Discourant and a second		
L3	S.P.D.T.	G-18	15-12	Red-White Red-Yellow	Directs magic ring yellow scoring sector lite circuits. Completes red, yellow, green, striped green double feature lite		
		1	13	Red-Yellow	Completes red, yellow, green, striped green double feature life		
L4_	N.O.	J-20	31-5	Yellow-Red	Opens blue button play and green button play circuits to scores		
В.	N 6	F-18	50-4	White	relay and features relay.		
RI	N.C.	r-18	51-11	Thire-Red	relay and regules relay.		
			80-11	Black	Directs circuit from this relay to "B", "C", "D" 2nd half		
R2	S.P.D.T.	D-4-	95-5	Gray-White	trip (elays.		
N2	S. C.D. 1.	D-4	10	Red	mp remy		
			48-11	Green-Black			
R3	S.P.D.T.	H-19	36-12	Yellow-Brown	Directs magic-ring green scoring sector lite circuits.		
103	3.1 .17.1.	11-19	-1-	Orange-Red			
R4	N.O.	E-35	81-12	Black-Red	Completes before 3rd ball circuit to move magic ring.		
11.4			(11.12				
600	golden		61-11]	Brown-Red	Energized thru spotting disc control circuit during red or green		
	relay coil	A-25	-0	Orange	button play.		
		-	61-11	Brown-Red			
1	N.C.	.4-25	61-11]	Brown-Red	Opens circuit to this relay.		
			60-8	Brown			
2	N.C.	8-38	23-5	Blue-Yellow	Opens 300 circuit to golden rings replay counter.		
			38-3	Yellow-Black			
			25-14	Blue-White			
3	S.P.D.T.	H-11	18-5	Red-Black	Directs golden rings 300 or 600 feature lite circuit.		
			31-3	Yellow-Red	C. I		
4	N.O.	.4-25	40-8	Green	Completes a circuit to 300 golden rings trip relay.		

SWITCH 300goldenrings relay coil		LOCATION ON DIAGRAM	WIRE No. 1	WIRE No. WIRE COLORS 40-8] Green	FUNCTION OF SWITCHES
					Energized thru spotting disc control circuit during red or green button play. Also thru 600 golden rings trip relay circuit.
1	N.C.	A-25	40-8 40-8J	Green Green	opens circuit to this relay.
2	N.C.	B-25	3L-3 21-3	Yellow-Red Blue-Red	Opens 600 golden rings relay circuit to this relay.
3	N.O.	D-37	91-1 93-1	Gray-Red Gray-Yellow	Completes 300 and 600 golden rings winner scoring circuit.
4	N.O.	H-11	54-10 38-3	White-Green Yellow-Black	Completes golden rings 300 feature lite circuit.
All color #2 relay coil		A-25	51-2J 70	White-Red Orange	Energized thru spotting disc control circuit during red or green button play.
Ll	N.C.	B-24	18-4 81-13	Red-Black Black-Red	Opens a spotting disc circuit to advance selection control feature unit.
L2	N.C.	B-20	14-1 95-1	Red-Green Gray-White	Opens a spotting disc circuit to advance ABCDE feature unit.
L3	N.C.	B-23	98-15 65-5	Gray-Black Brown-White	Same function as switch L1.
L4	N.C.	D-16	45-4 41-4	Green-White Green-Red	Opens a mixer #2 disc circuit to mixer #2 relay.
L5	N.C.	D-16	74-13 54-4	Orange-Green White-Green	Same function as switch L.f.
RI	N.O.	C-46	23-7 56-10	Blue-Yellow White-Brown	Completes win search disc circuit for yellow winners to any win relay, collect relay, gold (trip) relay.
R2	N.O.	C-46	25-8 31-15	Blue-White Yellow-Red	For red winners, same function as switch R1.
	color #1	A-25	51-2J -0	White-Red	Energized thru spotting disc control circuit during red or green button play.
1	N.C.	.A-25		White-Red White-Red	Opens circuit to this relay and all color =2 relay.
2	N.C.	C-24	31-16	Green-White Yellow-Red	Opens a spotting disc circuit to advance selection control feature unit.
3	S.P.D.T.	C-22	35-8	White-Black Black-White Gray-Red	Directs spotting disc circuits to advance ABCDE feature unit.
1	N.O.	C-45	48-4	White Green-Black	Completes win search disc circuit for green winners to any win relay, collect relay, gold (trip) relay.
i	N.O.			Blue-White Brown-Yellow	Completes collect all all but one winner feature lite circuit.
	carry- S.P.D.T.		52-13	Red-Green White-Blue Yellow	Completes trip bank motor carry-over circuit and 2nd half sequence unit reset circuit.

4 RELAY BANK PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART ON PAGE 29



Name	WIN SEARCH STOP	RED WIN	YELLOW WIN	GREEN WIN	
Coil turns & wire gauge	2500 # 33	1980 #32	1980 # 32	1980 # 32	
Coil resistance (nominal)	100 OHMS	60 OHMS	60 OH M S	60 OHMS	
Operating voltage	50 VOLTS	18 VOLTS D.C.	18 VOLTS D.C.	18 VOLTS D.C.	
Test voltage	37 VOLTS	IO VOLTS D.C.	IO VOLTS D.C.	IO VOLTS D.C.	
Extension spring load	CLEAR	RED	RED	RED	
Sw actuator stroke	3/32	3/32	3/32	3/32	
Additional information	OOO5 DURO - CHROME ON ARMATURE. MINIMUM DROP- OUT VOLTAGE = 20 VOLTS AFTER ENERGIZED AT 50 VOLTS.	NOTES N & T	NOTES N & T	NOTES N & T	
COIL PART No.	C-7800-331	C-7800-332	C-7800-332	C-7800-332	
	SPRING CODE		NOTE N	T 111	
COLOR	PART No.	LOAD	ARMATURE	T IN D.C. CORE	
CLEAR	SP-199-13	13 OZ. AT 15/16	PLUG.		
BLUE	SP-199-14	21 OZ AT 15/16	NOTE T TEST FOR (OC BELAVE	
YELLOW	SP-199-15	15 OZ. AT 15/16	PULL- IN VO	LTAGE 10 VOLT	
RED	SP-199-16	9 OZ. AT 15/16	† D.C. FULL V UNFILTERED		
GREEN	SP-199-17	17 OZ. AT 15/16	IN4002 ACROSS COIL.		

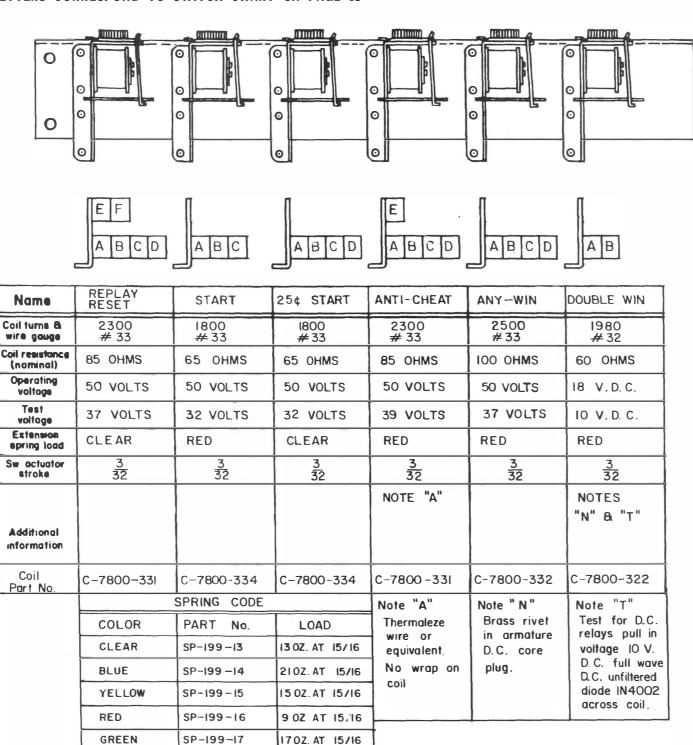
4 RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 28

SWITCH Win search stop relay coil		LOCATION ON DIAGRAM		WIRE No. WIRE COLORS	FUNCTION OF SWITCHES	
		A-42		White-Orange Orange	Energized thru win search disc circuits for golden rings, green, yellow, red winners.	
A	N.O.	F-44	53-7 51-15 65-9	White-Yellow White-Red Brown-White	Completes winner circuits to energize any win relay, also to ener- gize collect relay, or gold (trip) relay and 2nd half trip relay.	
В	N.O.	D-39	60-8	Brown Green-White	Completes winner replay scoring circuit.	
C D	N.C.	A-43	40-16 31-13 90-11	Green Yellow-Red Gray	Opens win search unit advance circuit. Opens a timer unit reset circuit.	
Red coil	win relay	н-16	20 31 S.P.	Plastic	Energized thru detector module circuit for all regular game red section winners.	
A	S.P.D.T.	E-42	91-6 81-5 78-7	Gray-Red Black-Red Orange-Black	Directs win search disc green section winner circuits to energize win search stop relay.	
В	S.P.D.T.	E-43	93-5 40-4 74-5	Gray-Yellow Green Orange-Green	Directs win search disc yellow section winner circuits to energize win search stop relay.	
С	S.P.D.T.	E-43	10-3 61-4 85-5	Red Brown-Red Black-White	Directs win search disc golden rings or red section winner circuits to energize win search stop relay.	

SWITCH Yellow win relay coil		LOCATION ON DIAGRAM	WIRE No. WIRE COLORS 20 25 S.P. Blue-White	FUNCTION OF SWITCHES	
		н-16			Energized thru detector module circuit for all regular game yello section winners.
A	S.P.D.T.	F-42	90-4 83-6 81-5	Gray Black-Yellow Black-Red	Same function as ''A'' switch on red win relay.
В	S.P.D.T.	F-43	61-4 18-8 40-4	Brown-Red Red-Black Green	Directs win search disc golden rings, red section, or yellow section winner circuits to energize win search stop relay.
Green win relay coil		H-15	20. 21 S.P.	Blue Blue-Red Plastic	Energized thru detector module circuit for all regular game yellow section winners.
A	S.P.D.T.	F-42	18-8 21-3 83-6	Red-Black Blue-Red Black-Yellow	Directs all win search disc circuits to energize win search stop relay.

BACK BOX INSERT (6) RELAY BANK PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART ON PAGE 32



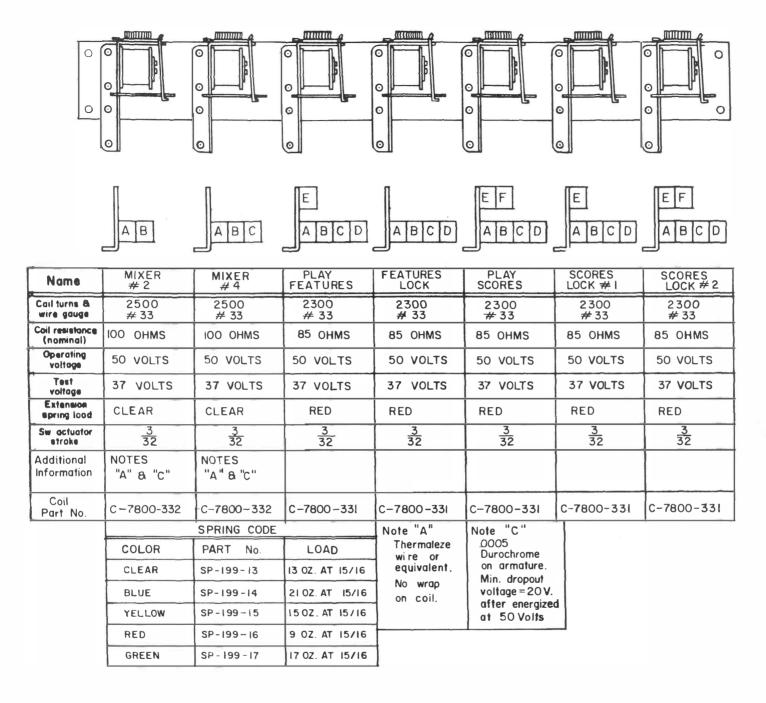
BACK BOX INSERT (6) RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 30

LOCATION WIRE No. | WIRE COLORS FUNCTION OF SWITCHES ON DIAGRAM SWITCH Replay reset Orange-Green relay coil A-3 Orange Energized by anti-cheat relay circuit. 7.0 White-Blue 52-10 Completes lock-in circuit to this relay and replay register unit F-3 N.O. 74-15 Orange-Green (cancel) reset circuit. Blue Plastic Completes a circuit to control unit and mixer-spotting unit motor. 20P. N.O. G-1 60P. Brown Plastic 90-5 Gray 98-4 Gray-Black Directs play or cancel circuit to replay register unit reset S.P.D.T. B-3 53-3 White-Yellow 10-5 Red Black-Yellow D-4 83-4 N.O. Extra switch. Gray-Yellow Opens key circuit to advance replay register unit and key plays 93-20 D-41 30 Yellow 98-11 Gray-Black Energized by replay button or coin switch circuits for regular play Start relay coil Orange cycles. Energized by gold relay circuit for gold button play cycles. Red-Yellow 13-4 Completes shutter motor (open shutter) circuit and control unit index, mixer latch coil circuits. N.O. C-6 Green-White 45-5 13-3 Red-Yellow Completes lock-in circuit to this relay, also in series with switch N.O. D-6 48-2 Green-Black Blue-Red 21-3 N.C. B-53 Yellow-Black Opens lock-in circuit to "F" relay. 38-10 Red-White 25¢ relay 15-4 coil Orange Energized by 25¢ coin switch circuit. 25-3 Blue-White E-5 Red-White N.O. 15-4 Completes lock-in circuit to this relay. 90-2 Gray N.O. 10-5 Red Completes a circuit to start relay, White:Orange Red-Black 18-14 S.P.D. T. 54-8 White-Green Directs winner or credit circuits to advance replay register unit. 98-4 Gray-Black A-3 N.C. 45-2 Green-White Opens replay register unit reset circuit.

	SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
	ti-cheat ay coil	A-10	78-5 70	Orange-Black Orange	Energized by C.U. Cam 6 switch circuit during play cycle, remains energized unless power to game is interrupted. Also energized by key switch circuit.	
A	N.O.	D-10	30 78-5	Yellow Orange-Black	Completes lock-in circuit to this relay.	
В	N.O.	J-14	81 71-9	Black-Red Orange-Red	Opens 21 volt and 4.5 volt line when relay drops out.	
С	S.P.D.T.	F-4	74-15 52-10 53-13 30 14-6	Orange-Green White-Blue White-Yellow Yellow Red-Green	Opens replay circuit to start relay and completes circuit to replay reset relay when relay drops out. Completes a shutter motor (close shutter) circuit when relay drops out while shutter open.	
E	S.P.D.T.	J-3	91-2 36-13 40-1	Gray-Red Yellow-Brown Green	Pens "Collect or Play Double" lite circuit flash, completes "Tilt" lite circuit when relay drops out.	
	win ny coil	A-46	27-13 70	Blue-Orange Orange	Energized thru green, yellow, red win search disc circuits,	
A	N.O.	H-3	63-7 13-11	Brown-Yellow Red-Yellow	Completes "Collect or Play Double" lite flash circuit.	
В	N.O.	F-52	78-8 20-6	Orange-Black Blue	Completes timer unit (false win) tilt relay circuit.	
С	N.O.	C-9	90-11 31-13	Gray Yellow-Red	Completes 3rd ball shot relay circuit to reset timer unit.	
D	N.C.	D-4	83-4 75-14	Black-Yellow Orange-White	Opens replay and coin switch circuits to start relay.	
	ble win y coil	G-15	20 13 S.P.	Blue Red-Yellow Plastic	Energized thru derector module winner circuit during double and double-double games.	
A	N.O.	E-45	80-9 54-9	Black White-Green	Completes double winner circuits to energize any win relay, and - collect or gold (trip) relay.	
В	N.O.	E-45	20-3	Blue Orange-Green	Completes double-double winner circuit to energize collect relay.	

7 RELAY BANK PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART ON PAGE 33



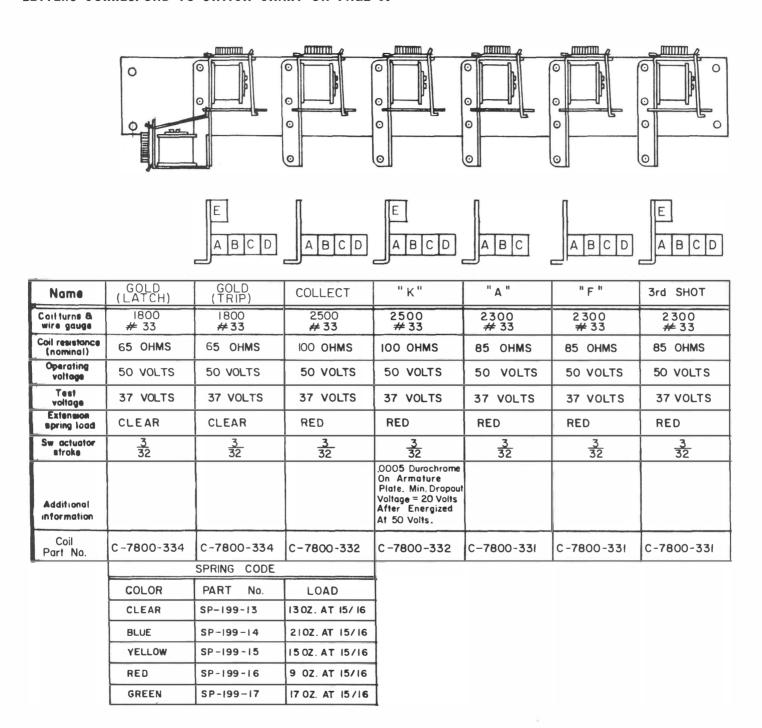
7 RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 32

SWITCH		LOCATION ON DIAGRAM	N WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES		
Mixe	er #2		41-4	Green-Red	Energized thru Mixer #2 disc and features - score control		
rela	y coil	A-16	70	Orange	circuit.		
A	N.O.	B-16	40-11 41-4	Green Green-Red	Completes lock-in circuit to this relay.		
В	N.O.	F-28	43-7 60-6	Green-Yellow Brown	Completes circuit to "K" relay and green, yellow, red score advance circuit.		
	r #4		61-2	Brown-Red	Energized thru Mixer #4 and #3 discs score - features control		
relay	y coil	A-13	70	Orange	circuits,		
Α	N.O.	A-16	61-2	Brown-Red Grav-Black	Completes lock-in circuit to this relay.		
В	N.O.	E-24	98-5 80-6	Black	Completes double feature advance circuits.		
C	N.C.	D-21	27-6 10-4	Blue-Orange Red	Opens features circuit.		
	features		54-5	White-Green			
relay	coil	A-17	70	Orange White-Yellow	Energized thru green button play circuit.		
A	N.O.	B-17	-53-5 54-5	White-Green	Completes lock-in circuit to this relay.		
В	N.O.	C-18	57-5 61-5	White-Orange Brown-Red	Completes circuit to features lock relay.		
C	N.C.	H-26	13-1 14-2	Red-Yellow Red-Green	Opens spotting disc circuit to flash green, yellow, red score lites.		
D	N.C.	E-28	58-3 43-7	White-Black Green-Yellow	Opens circuit to "K" relay and green, yellow, red score advance circuit.		
			83 36-1	Black-Yellow Yellow-Brown			
E	S.P.D.T.	H-5	91-13	Gray-Red	Directs red button play or green button play lite circuit,		
	ures lock		61-5	Brown-Red			
relay	coil	A-18	70 60-5	Orange Brown	Energized thru play features relay circuit.		
A	N.O.	B-18	61-5	Brown-Red	Completes lock-in circuit to this relay.		
В	N.O.	C-21	53-6 56-6	White-Yellow White-Brown	Completes added spotting disc circuits for ABCDE feature unit advance.		
С	N.O.	D-22	36-5 40-10	Yellow-Brown Green	Completes added spotting disc circuits for ABCDE feature unit and selection control feature unit advance, golden ring feature and all color feature.		
D	N.O.	C-23	45-8 65-5	Green-White Brown-White	Completes added spotting disc circuits for selection control feature unit advance.		

S	WITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
Dia	scores		56-5	White-Brown		
	v coil	A-18	70	Orange	Energized thru blue button play circuit.	
reta	y Con	V-19	52-5	White-Blue	Energized that blue button play circuit.	
A	N.O.	B-18	56-5	White-Brown	Completes lock-in circuit to this relay.	
-/1	14.0.	D-10	57-5	White-Orange	Completes form in circuit to find tempt	
В	N.O.	B-19	63-5	Brown-Yellow	Completes circuit to scores lock relay #1 and #2.	
			36-1	Yellow-Brown		
			40-2	Green	Directs red button play, green button play or blue button play lite	
C	S.P.D.T.	H-5	93-13	Gray-Yellow	circuit.	
			23-13	Blue-Yellow	Opens single step advance circuit to ABCDE feature unit and	
D	N.C.	E-19	58-1	White-Black	selection control feature unit.	
			65-13	Brown-White		
E	N.C.	G-9	30	Yellow	Opens spotting disc circuit to flash ABCDE feature lites.	
			85-11	Black-White	Opens spotting disc circuit to flash selection control feature lites,	
F	N.C.	G-9	30	Yellow	golden ring feature lites and all color feature lites.	
Scor	es lock #1		63-5	Brown-Yellow		
relay	coil	A-19	70	Orange	Energized thru play scores relay circuit,	
			60-5	Brown	Completes lock-in circuit to this relay and scores lock #2	
A	N.O.	C-19	63-5	Brown-Yellow	relay.	
			43-13	Green-Yellow	Completes added spotting disc circuits for green, yellow, red	
В	N.O.	D-30	90-12	Gray	score steps.	
			25-13	Blue-White		
C	N.O.	D-31	40-13	Green	Same function as switch B.	
			10-4	Red		
D_	N.C.	D-21	36-5	Yellow-Brown	Opens feature circuit.	
			61-9	Brown-Red		
_			51-13	White-Red	no company and a second second	
E	S.P.D.T.	E-32	20-5	Blue	Directs Mixer Disc #5 circuits to "M" relay.	
Scor	es lock #2		63-5	Brown-Yellow	-	
relay	coil	A-19	70	Orange	Energized thru play scores relay circuit.	
			57-6	White-Brown	Completes added single step circuit for green, yellow, red score	
Α	N.O.	C-29	13-15	Red-Yellow	unit advance.	
			91-12	Gray-Red	22 A A A A A A A A A A A A A A A A A A	
В	N.O.	C-28	31-8	Yellow-Red	Completes an added circuit to "K" relay.	
			18-13	Red-Black	Completes added spotting disc circuits for green, yellow, red score	
C.	N.O.	D-32	15-11	Red-White	unit advance.	
_			27-8	Blue-Orange		
D	N.O.	D-31		Orange-White	Same function as switch C.	
_			23-2	Blue-Yellow	C 1	
E	N.O.	E-31	53-10	White-Yellow	Completes green, yellow, red score disc circuits to "M" relay.	
F	N.C.	A-53		Green-Red Black-White	Opens circuit to "F" relay.	

(BACK DOOR) 6 RELAY BANK PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART ON PAGE 35



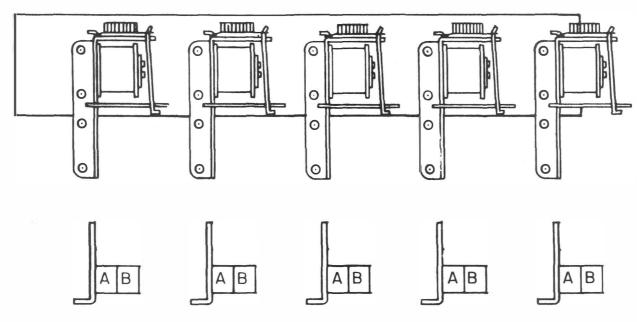
(BACK DOOR) 6 RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 34

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
Cald	solau.		63-9	Brown-Yellow	Energized thru win search circuit by gold button for double and
Gold relay (trip) coil		A-46	70	Orange	double-double play.
(trip) coil Gold relay		.1-40	43-8	Green-Yellow	Energized thru shutter switch circuit during (shutter opening) gold
(latch		A-49	70	Orange	button play cycles.
(14 10 11	1, соп	7. 47	36-8	Yellow-Brown	During gold button play cycle, opens trip bank reset motor, ABCDE
A	N.O.	F-48	30	Yellow	feature unit, yellow, red, green score unit reset circuit.
			51-15	White-Red	During gold button play cycle, completes A, B, C, D 2nd half
В	N.C.	D-47	80-11	Black	trip relays circuit.
			15-2	Red-White	During gold butron play cycle, completes 2nd half sequence disc
C	N.C.	F-3	13-4	Red-Yellow	circuit to start relay.
			57-7	White-Orange	During gold button play cycle, completes lock-in circuit to win
D	N.C.	B-41	21-3	Blue-Red	search stop relay.
			20-3	Blue	
E	N.O.	A-45	75-15	Orange-White	During gold button play cycle, opens collect relay circuit.
Calle	ct relay		75-15	Orange-White	Energized thru win search circuit by R - collect button following
coil	Cittay	.4-45	70	Orange	regular and double game winners, direct thru 2nd half sequence
2011		,			disc following double-double game winners.
			85-4	Black-White	
A	N.O.	D-39	65-9	Brown-White	Completes winner relay scoring circuit,
			51-15	White-Red	
В	N.O.	B-44	20-3	Blue	Completes lock-in circuit to this relay.
			56-9	White-Brown	
C	N.C.	.4-46	60-9	Brown	Opens gold (trip) relay circuit.
		1.	61-10	Brown-Red	· ·
D	N.C.	.4-46	27-13	Blue-Orange	Opens any win relay circuit.
''K'' r	elav		56-4	White-Brown	Energized thru green, yellow, red score disc circuits to proportion
coil	,	A-28	70	Orange	scores advance.
			18-16	Red-Black	
A	N.O.	A-28	56-4	White-Brown	Completes lock-in circuit to this relay,
			71-10	Orange-Red	
В	N.O.	A-31	40-6	Green	Completes a yellow score unit advance circuit.
			63-6	Brown-Yellow	
C	N.O.	A-29	41-6	Green-Red	Completes a green score unit advance circuit.
			81-10	Black-Red	
1)	N.O.	A-32	38-6	Yellow-Black	Completes a red score unit advance circuit.
			83-14	Black-Yellow	
E	N.C.	C-28	50-7	White	Opens green, yellow, red score extra-step advance circuit.

SWITCH		LOCATION ON DIAGRAM	WIRE No.	No. WIRE COLORS	FUNCTION OF SWITCHES	
				White-Blue		
	'' relay		52-2	"IIIIC DIGC	Energized thru selection control feature unit circuit to proportion	
coi	1	A-27	70	Orange Red-Green	ABCDE feature advance and scores advance,	
				Red-Yellow	Discoulation of the state of th	
Α	CDDT	7.10	13-3	Red-Yellow Red-White	Directs circuit to flash press buttons now lite before 4th and 5th	
A	S.P.D.T.	J-12	15-3 80-12	Red-White Black	ball or after 5th ball.	
В	N.C.	C 21	51-6	White-Red	O	
В	N.C.	C-21	54-4	White-Red	Opens a spotting disc circuit for ABCDE feature unit advance.	
С	N.C.	D-16	41-4	Green-Red	Opens a mixer disc #2 circuit to mixer #2 relay.	
			85-13	Black-White	Energized thru red score disc circuit to proportion game features	
"F	' relay coil	A-53	70	Orange	and scores advance.	
			38-10	Yellow-Black		
Α	N,O.	B-53	41-10	Green-Red	Completes lock-in circuit to this relay.	
	_		36-5	Yellow-Brown	Completes an added spotting disc circuit for selection feature	
В	N.O.	D-22	40-10	Green	advance, golden ring features and all color feature.	
			53-6	White-Yellow	Completes an added spotting disc circuit for ABCDE feature	
C	N.O.	C-21	56-6	White-Brown	advance.	
			65-15	Brown-White	Opens a single step circuit for green, yellow, red score	
D	N.C.	C-29	91-11	Gray-Red .	advances.	
3rd	ball shot		48-13	Green-Black	Energized thru timer disc ball count circuit during double and	
rela	y coil	A-52	70	Orange	double-double game play.	
			15-10	Red-White		
A	N.O.	C-53	48-13	Green-Black	Completes lock-in circuit to this relay.	
			57-3	White-Orange	Completes after 3rd ball circuit to advance timer unit, also	
В	N.O.	D-8	31-13	Yellow-Red	completes winner circuit to reset timer unit,	
			43-3	Green-Yellow	Completes timer disc circuit to advance timer unit from 3rd to	
C	N.O.	E-8	10-12	Red	4th step.	
			80-13	Black		
D	N.C.	D-35	91-14	Gray-Red	Opens circuits to move magic ring.	
			90-10	Gray	Opens timer disc circuit to flash before 3rd ball press buttons	
E	N.C.	H-12	65	Brown-White	now lite.	

5 RELAY BANK PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART ON PAGE 37



NAME	Ist DOUBLE SPIN	Counter Clock Motor	Counter Clock Button	"B"	" M "
Coil turns & wire gauge	2300 # 33	2500 # 33	2500 # 33	2500 # 33	2300 # 33
Coil resistance (nominal)	85 OHMS	IOO OHMS	IOO OHMS	IOO OHMS	85 OHMS
Operating voltage	50 VOLTS	50 VOLTS	50 VOLTS	50 VOLTS	50 VOLTS
Test voltage	37 VOLTS	37 VOLTS	37 VOLTS	37 VOLTS	37 VOLTS
Extension spring load	CLEAR	CLEAR	CLÈAR	CLEAR	CLEAR
Switch actuator stroke	3/32	3/32	3/32	3./ 32	3/32
Additional information		NOTE C	NOTE C	NOTE C	
COIL PART No.	C-7800-331	C-7800-332	C-7800-332	C-7800-332	C-7800-33I
	SPRING CODE		NOTE C		ADMATUDE
COLOR	PART No.	LOAD	MINIMUM	ROCHROME ON DROPOUT V	ARMATURE. OLTAGE =
CLEAR	SP-199-13	13 OZ. AT 15/16	20 VOLT 50 VOLT		ERGIZED AT
BLUE	SP-199-14	210Z. AT 15/16	30 4021		
YELLOW	SP-199-15	15 OZ. AT 15/16			
RED	SP-199-16	9 OZ. AT 15/16			
GREEN	SP-199-17	17 OZ. AT 15/16			

5 RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW ON PAGE 36

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE No. WIRE COLORS	FUNCTION OF SWITCHES	
lst	double		93-6	Gray-Yellow	Energized thru 2nd half sequence unit disc circuit during double	
spir	nrelay coil	A-27	70	Orange	and double-double play cycles.	
A	N.O.	D-26	90-6 93-6	Gray Gray-Yellow	Completes lock-in circuit to this relay.	
В	S.P.D.T.	D-24	71-11 27-11 75-6	Orange-Red Blue-Orange Orange-White	Directs double feature unit multiple step advance circuits.	
	nterclock or relay coil	4 25	13-8	Red-Yellow Orange	Energized by C.C.V. button relay circuit.	
mot	or relay coll	A-35	98-10	Gray+Black	Energized by C.C. w. button relay circuit.	
A	N.C.	B-34	74-11	Orange-Green	Opens C.W. circuit to magic ring index relay.	
В	S.P.D.T.	B-36	2.3-8 14-8 13-8	Blue-Yellow Red-Green Red-Yellow	Directs C.W. motor or C.C.W. motor circuit and lock-in circuit to this relay.	
Cov	nterclock					
butt	on relay		15-8	Red-White	Energized by C.C.W. button thru ABCDE feature and magic ring	
coil		.4-34	70	Orange	motor unit circuit, also thru magic ring homing circuit.	
A	N.O.	B-36	13-8 14-8	Red-Yellow Red-Green	Completes C.C.W. motor relay and C.C.W. motor circuit,	
			98-10 58-6	Gray-Black White-Black	Discourse in the Company of Company	
В	S.P.D.T.	B-35	21-3	Blue-Red	Directs magic ring index relay circuits for C.W. or C.C.W. move- meot of magic ring.	

s	SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
''B'' relay		A-27	31-7 Yellow-Rec	Yellow-Red Orange	Energized during regular game play cycle by C.U. Cam 8 switch when green scores at "0".
A	N.O.	B-27		Gray-Black Yellow-Red	Completes lock-in circuit to this relay.
В	N.O.	C-29		Black-Yellow Red-Yellow	Completes a green score advance circuit.
''M''	relay coil	A-32	,,	White-Yellow Orange	Energized thru green, yellow, red score advance circuits to proportion scores advance.
A	N.O,	E-30		Green White-Yellow	Completes lock-in circuit to this relay.
В	N.O.	D-28		White Brown-Yellow	Completes a green, yellow, red score advance circuit.

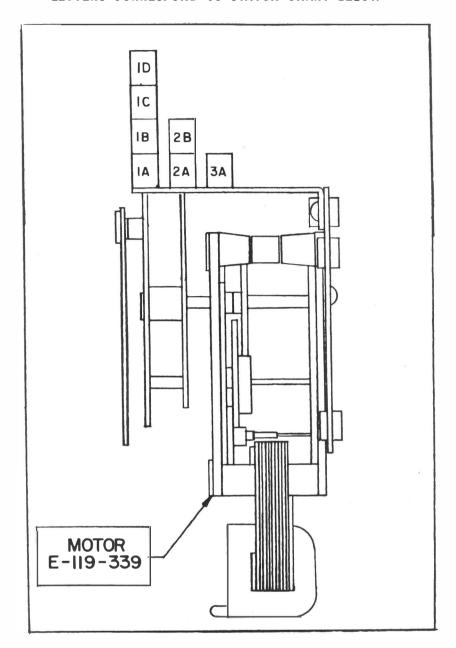
MISCELLANEOUS RELAYS

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES	
Magic ring index relay coil		A-34	70 Orange	Orange-Green	Energized thru ABCDE feature disc and magic ring motor disc circuit by C.W. or C.C.W. button. Completes circuit to magic ring index solenoid,	
A-B-C safety coil	C-D-E relay	A-34	83-7 70	Black-Yellow Orange	Energized thru ABCDE feature disc and magic ring motor disc circuit when ring is moved clockwise. Stays energized until ring teturns to "0" position	
A	N.C.	G-34	80-7 21-3 80-7	Black Blue-Red Black	Completes a safety C.C.W. homing circuit if relay drops out when ring is out of "0" position.	
В	N.C.	G-34	21-3	Blue•Red	Same function as switch ''A'',	
Ball lifter startrelay coil		A-50	95-8 70	Gray-White Orange	Energized by ball tunway switch circuit when a ball is delivered to shooter position, then de-energized by ball gate switch when a ball is shot.	
A	N.O.	C-50	98-8 95-8	Gray-Black Gray-White	Completes lock-in circuit to this relay.	
В	N.O.	E-35	75-7 81-12	Orange-White Black-Red	Saferys selection control - before 5th ball circuit to move magic ring.	
C.	N.O.	D-35	91-14 80-13	Gray-Red Black	Safetys 2nd half - before 3rd ball circuit to move magic ring.	
D	N.C.	D-51	85-9 90 - 9	Black-White Gray	When relay drops out, completes ball lifter motor circuit.	
F.	N.C.	F-53	15-10 18-10	Red-White Red-Black	When relay drops out, completes ball count timer disc circuits to 3rd ball shot relay and before 5th ball lock-out trip relay.	

SWITCH Ball detector relay coil		LOCATION ON DIAGRAM	WIRE No. WIRE COLORS	WIRE COLORS	FUNCTION OF SWITCHES
				Energized thru ball count circuit, de-energized when ball lifter cycle is completed.	
A	N.O.	F-52	A3-9 13-10	Black-Yellow Red-Yellow	Completes lock-in circuit to this relay.
В	N.O.	E-51	83-9 85-9	Black-Yellow Black-White	Completes ball lifter motor circuit.
C	N.O.		3 1-14 81-12	Yellow-Red Black-Red	Safetys selection control - before 4th ball circuit to move magic ring.
D	N.C.	E-9	()5=() 14=4	Gray-White Red-Green	Completes a tilt relay circuit thru ball lifter Cam #2 if relay not energized during ball lift cycle.

BALL LIFTER MOTOR PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART BELOW



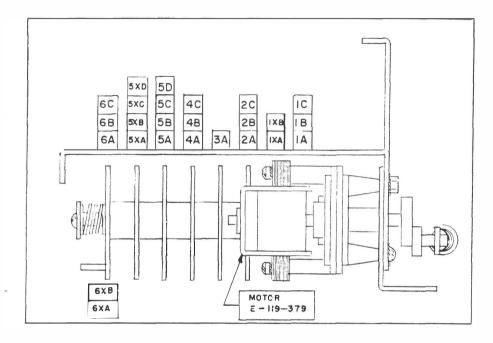
BALL LIFTER MOTOR SWITCH CHART FOR POSITION OF SWITCHES SEE PICTORIAL VIEW ABOVE

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
1 A	N.C.	E-52	18-10 23-10	Red-Black Blue-Yellow	During cycle, opens timer disc circuits to 3rd ball shot relay and before 5th ball lock-out relay.
1B	N.O.	D-51	93-9 30	Gray-Yellow Yellow	During cycle, completes motor carry-over circuit,
1C 1D	N.C. N.O.	G-4 F-51	80-15 * 48-2 21-3 13-10	Black Green-Black Blue-Red Red-Yellow	During cycle, opens coin and replay button circuits. During cycle, completes ball detector relay lock-in circuits.
2A 2B	N.O. N.O.	C-7 F-9	43-3 25-11 95-9 21-3	Green-Yellow Blue-White Gray-White Blue-Red	During cycle, advance timer unit thru ball count circuits. During cycle, completes ball detector relay circuit to tilt relay.
3 <i>A</i>	N.O.	F-52	21-3 14-12	Blue-Red Red-Green	During cycle, completes timer disc ball count circuit to before 4th ball lockout relay.

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SHUTTER MOTOR PICTORIAL VIEW

LETTERS CORRESPOND TO SWITCH CHART

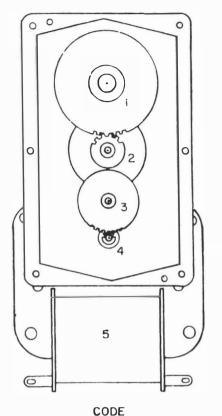


SHUTTER MOTOR SWITCH CHART FOR POSITION OF SWITCHES SEE PICTORIAL VIEW

SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
1A	N.O.	G-6	14-5	Red-Green Yellow	During shutter cycles, completes motor carry-over circuit.
1 B	N.C.	F-8	48-10 21-3	Green-Black Blue-Red	When shutter closed, completes timer unit step-up and reset circuit.
1C	N.C.	E-21	74-14 13-12	Orange-Green Red-Yellow	During shutter cycle, opens features circuit.
1XA	N.C.	F-38	75-11 21-3 54-14	Orange-Green Blue-Red White-Green	When shutter cycle, completes winner replay scoring circuits. When shutter closed, completes detector module win relay
1XB	N.C.	J-16	10	Red	circuit.
2 <i>A</i>	N.C.	D-51	91-9 90-9	Gray-Red Gray	When shutter closed, completes ball lifter motor circuit.
2B	N.O.	F-18	31-5 38-15	Yellow-Red Yellow-Black	When shutter open, completes green button play features relay cir- cuits and blue button play scores relay circuits.
2C	N.C.	F-19	80-10 60-4	Black Brown	When shutter opens, completes 2nd half relay circuits to advance ABCDE feature unit to top, Also completes circuits for double feature unit advance and 1st double spin relay.

S	WITCH	LOCATION ON DIAGRAM	WIRE No.	. WIRE COLORS	FUNCTION OF SWITCHES
3.A	N.O.	E-49	78-11 30	Orange-Black Yellow	When shutter opens, completes gold (latch) relay circuit, selection control feature unit, double feature unit, red, yellow, green replay counter unit reset circuit.
4A	S.P.D.T.	F-34	7 1-7 21-3 80-7	Orange-Red Blue-Red Black	Directs magic ring feature C.C.W. and C.W. movement circuits when shutter closed, C.C.W. magic ring homing circuit when shutter opens.
48	N.C.	F-52	15-10 21-3	Red-White Blue-Red	When shutter closed, completes timer disc circuits to and ball shot relay and before 5th ball lock-out relay.
4C	N.O.	E	45-3 18-2	Green-White Red-Black	When shutter open, completes tilt relay circuit to shutter motor.
5A	S.P.D.T.	B-6	14-5 45-5 93-4	Red-Green Green-White Gray-Yellow	Directs start relay circuit to shutter motor when shutter closed, to C.U. timer cams index coil and mixer latch coils when shutter open.
5 B	N.O.	E-21	13-12 23-6	Red-Yellow Blue-Yellow	When shutter open, completes features circuit,
5C	N.O.	E	14-5 18-2	Red-Green Red-Black	Same function as switch 4C.
5D	S.P.D.T.	Н-6	83 60-10 98-13	Black-Yellow Brown Gray-Black	Directs 2nd half relay circuits to white button play lite when shutter open, red button play lite when shutter closed,
5XA	N.O.	C-37	30 75-8.	Yellow Orange-White	When shutter open, completes golden ring replay counter homing circuit.
5XB	N.C.	D-49	?8-11 43-8	Orange-Black Green-Yellow	When shutter closed, completes gold (latch) relay circuit.
5XC	N.C.	D-50	95-7 58-13	Gray-White White-Black	When shutter opens, opens lock-in circuit to ball lifter starr relay.
5XD	N.C.	F-44	21-3 53-7	Blue-Red White-Yellow	When shutter closed, completes win search circuits to any win relay, collect relay, gold (trip) relay and 2nd half trip, relays.
6A	N.O.	D-9	30 71-5	Yellow Orange-Red	When shutter opens, completes timer unit reset circuit.
6B	N.O.	C-48	36-8 74-9	Yellow-Brown Orange-Green	When shutter opens, completes ABCDE feature unit, yellow, red green score unit reset circuit.
6C	N.O.	B-48	36-8 52-13	Yellow-Brown White-Blue	When shutter opens, completes trip bank reset motor circuit.
6XA	N.O.	F-36	51-8 53-8	White-Red White-Yellow	When shuttet opens, completes 2nd half sequence unit advance circuits.
6XB	N.O.	D-19	23-13 13-6	Blue-Yellow Red-Yellow	When shutter opens, completes ABCDE feature and selection control feature single step advance circuit.
Pane	l shutter				Shutter switches below are not shown in pictorial view. Switches function when shutter board opens or closes. (Normal position of shutter is closed).
Α	N.C.	E-22	58-1	Brown-Red White-Black	When shutter closed, completes left and right panel roll-over button circuits to advance selection control feature unit.
В	N.C.	E-8	48-10 57-3	Green-Black White-Orange	Same function as shutter motor switch 1B.
С	N.O.	F-19	951	Brown Gray-White	Same function as shutter motor switch 2C.
D	N.O.	F-18		Blue-Red Yellow-Black	Same function as shutter motor switch 2B.

MOTOR PARTS GUIDE



SHUTTER MOTOR (E-II9-379)

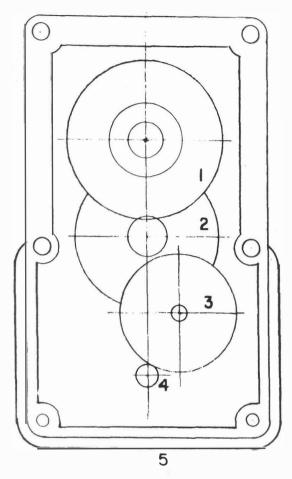
- I ZGS-1725-15
- 2 G-5818-1
- 3 C-4109-1
- 4 ZRST-1715-30-1
- 5 ZS-1708-2519

BALL LIFTER MOTOR

(E-119-339)

- I ZGS 1745 12
- 2 G-5318-1
- 3 G-4114-1
- 4 ZRST-1715-30-1
- 5 ZS-1708-2519
- I GEAR & SHAFT ASSEMBLY.
- 2 GEAR.
- 3 GEAR.
- 4 GEAR ROTOR & SHAFT ASSEMBLY.
- 5 STATOR & COIL ASSEMBLY.

MOTOR FOR CONTROL UNIT AND MIXER & SPOTTING UNIT



Motor (E -119 - 359)

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Bearing & Bracket Assembly --- ZBB-7553-20
Gear Case Ass y. (Minus Stator & Coil) — ZEGB-4020-1
1. Output Gear & Shaft Ass'y. — — — — ZEGS-4020-1
2 Gear - - - G - 6712 - 32
 3. Gear —— — — — — — — — GL – 6312 – 21
4. Gear-Rotor & Shaft Ass'y. — — — — — ZRS-4038-52-1 R.H.
 5 Stator & Coil Ass'y. — — — — — ZS-4018-26109
Misc Parts
                  - - - - - P - 1036 - I
  Fan —— —
  Oil Pad Retaining Plate — — — — — A - 1417
  Oil Pad — — — — — — — P - 4010
  Washer, Bottom (for ZEGS-4020-1) — — W - 2060-2
  Spacer (for ZEGS -4020-1) — — — B -1887
  Washer, Top (for ZEGS-4020-1) — \longrightarrow W-2044
  Spacer (for G-6712-32) — — — V-1309-3
  Washers, Two (for G-6712-32) — — W-2078
   Spacer (for GL-6312-21) — — V-1309-1
   Washers, Two (for GL-6312-21 --- W-2077
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