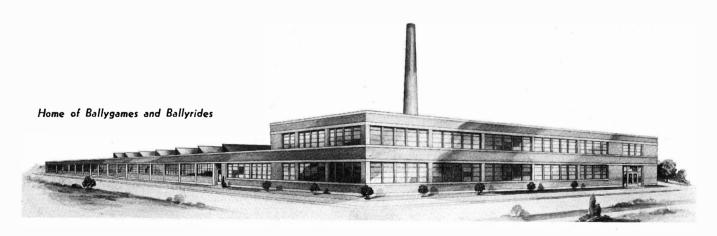
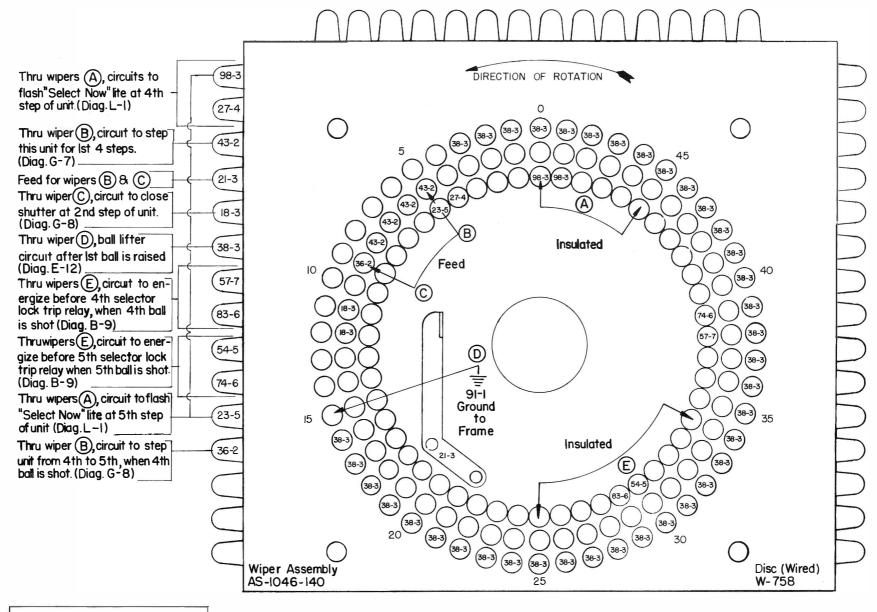


OPERATING INSTRUCTIONS AND PARTS CATALOG

Part Numbers are marked on illustrations and a list of miscellaneous parts appears on back cover.

FOR QUICKEST SERVICE STATE CORRECT PART NUMBER WHEN ORDERING PARTS

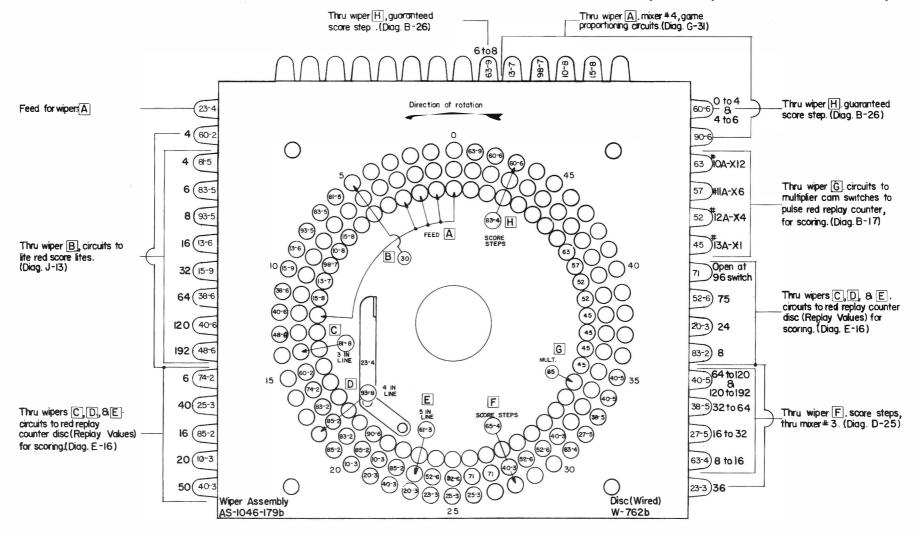




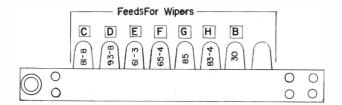
Complete Unit-AS-IIIO-23 Reset Coil -28 -R-15 Step-UpCoil -25-GG-7 Step-UpPlunger-S-496-IOO Step-UpArm-A-1765 Ratchet & Shaft-C-1050-39-21

RED SCORE UNIT viewed from BUTTON or WIPER side

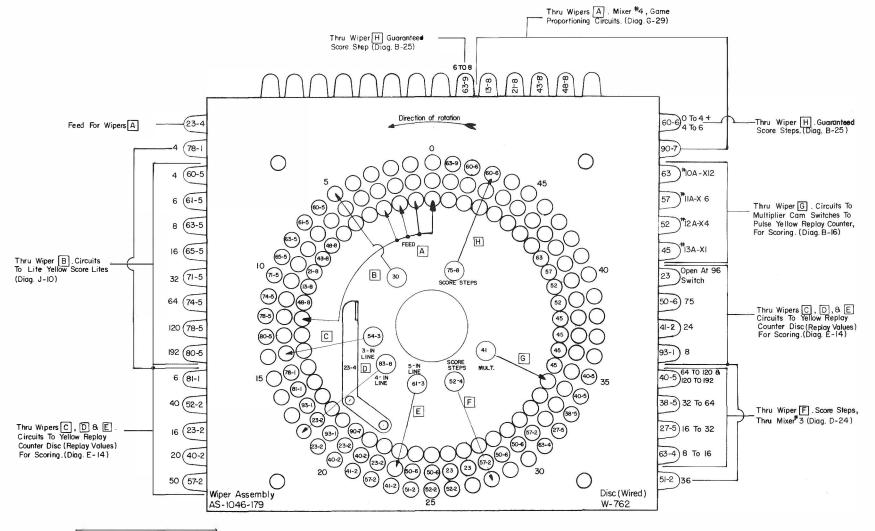
8 step unit. Wipers shown in zero or reset position



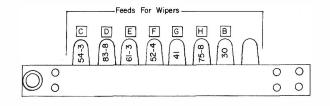
Complete Unit-AS-1022-31 Reset Coil-28-R-15 Step-Up Coil-25-GG-7 Step-Up Plunger-S-496-100 Step-Up Arm-A-1765-3 Rdtchet & Shaft-C-1050-8-39

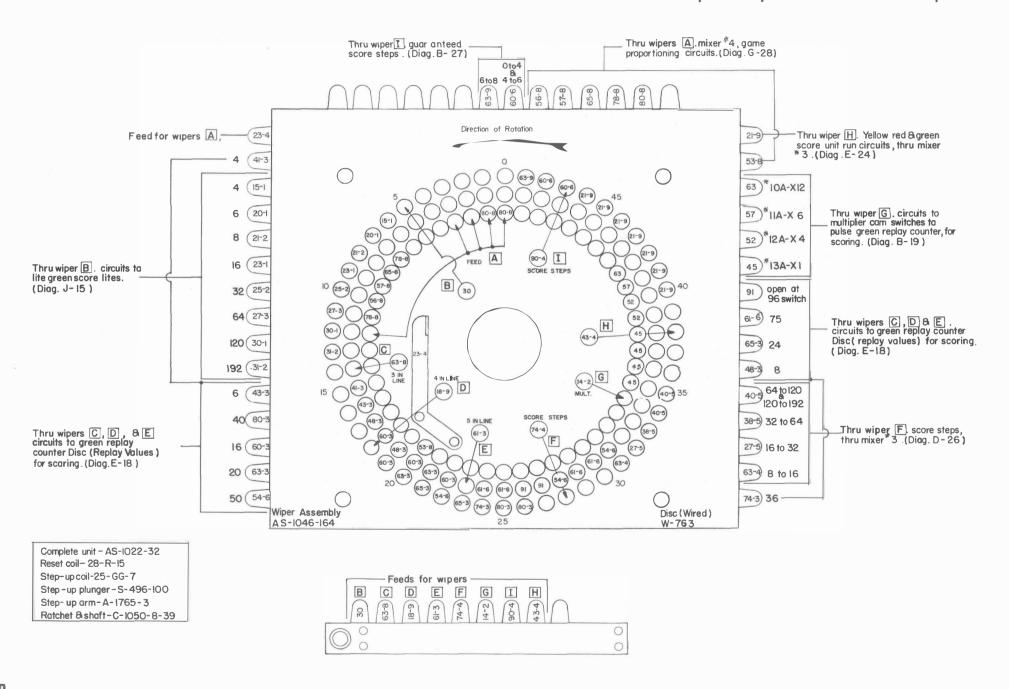


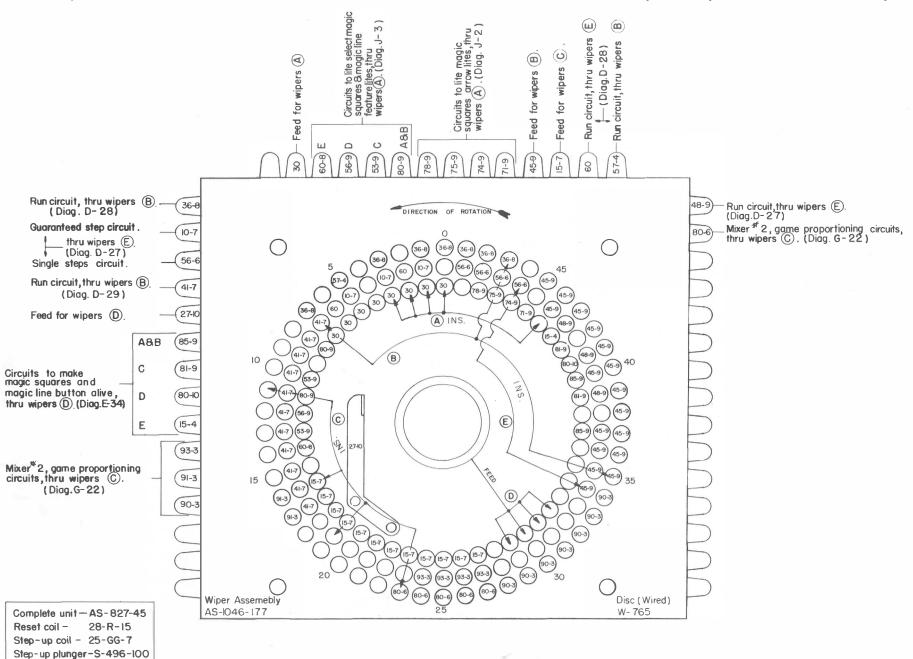
8 step unit. Wipers shown in zero or reset position



COMPLETE UNIT - AS-I022-31 RESET COIL - 28-R-15 STEP-UP COIL - 25-GG-7 STEP-UP PLUNGER-S-496-I00 STEP-UP ARM - A-1765-3 RATCHET & SHAFT-C-I050-8-39

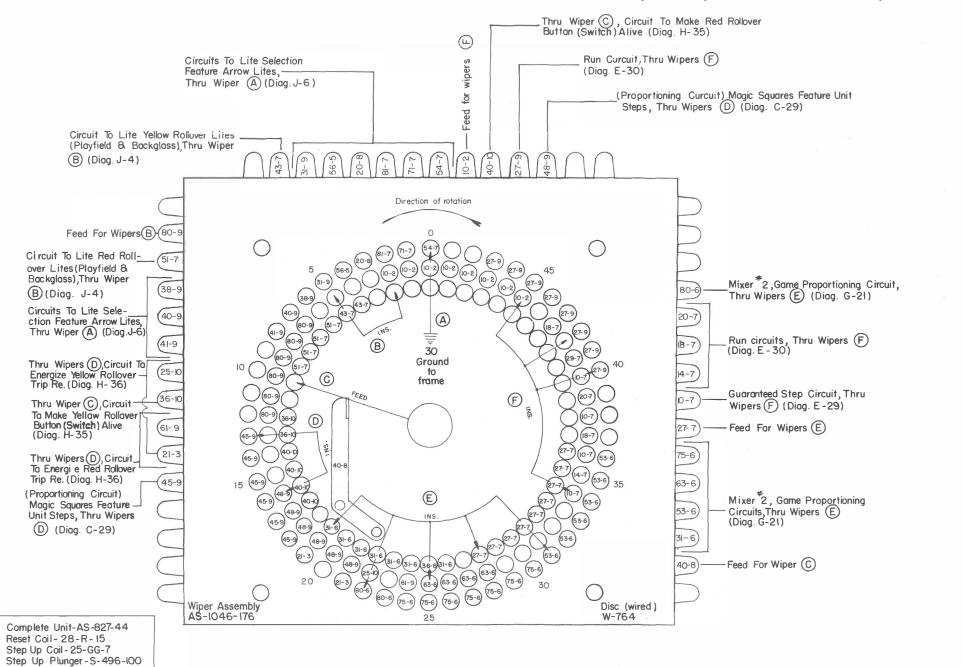






Step-up arm - A-1765
Ratchet & shaft C-1050- II

Step Up Arm - A-1765 Ratchet & Shaft - C-1050-8



REPLAY COUNTER viewed from WIPER side

3 used (see code box at left)

500 755 F 366 244 200 168 866 440	57-2 50-6 23 51-2 41-2 40-2 23-2 93-1 81-1 78-1 52-2	40-3 52-6 71 23-3 20-3 10-3 85-2 83-2 74-2 60-2 25-3	08EEA 091 74-3 65-3 63-3 63-3 48-3 43-3 41-3 80-3	PRINTED CIRCUIT CONTACT PLATE W-728 75 50 20 16 8 6 4 WIPER ASSEMBLY (NOT SHOWN) AS-1046-143
				WIRE COLORS REPLAY VALUES

Complete Unit - AS-797-36 Reset Coil - 28-R-15 Step-up Coil - 25-GG-7 Step-up Plunger - S-496-116 Step-up Arm - A-1765 Ratchet & Shaft - C-100

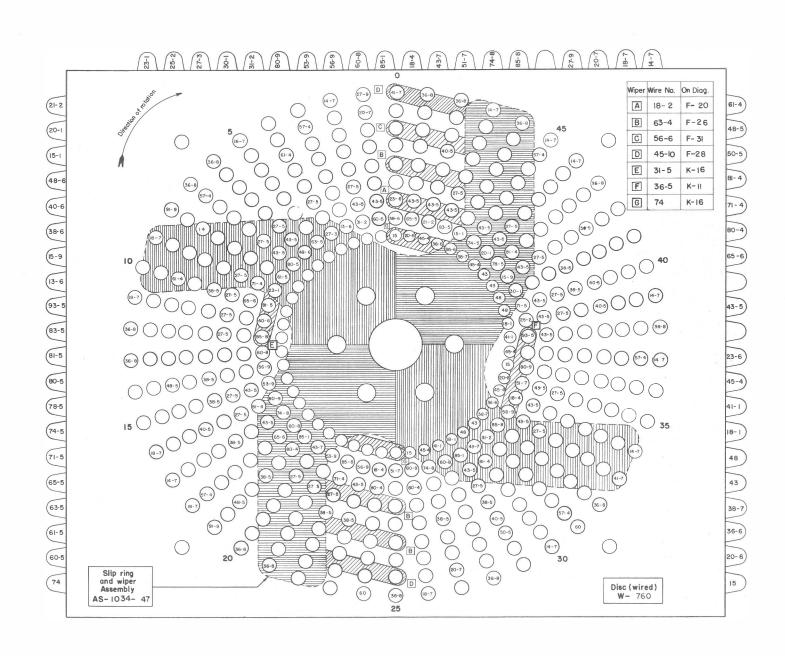
	CAM SW	CAM SWITCHES THAT PULSE YELLOW, GREEN & RED REPLAY							
			COUNTE	R STEP-	UP COIL	. S			
	sw.I3A	sw. 13A	sw. 13A	sw. 13A	sw.12A	swl2 A	sw. II A	sw.IOA	
E N 1 N E	75	75	96	96	200	300	450	600	
5IN LINE	(FS)	75	Moss	More	50	75	75	50	
1,,,,,,,,	16	20	24	50	96	144	240	480	
4IN LINE	16	200		50	24	36	40	40	
7 IN LINE	4	6	8	16	32	64	120	192	
3IN LINE	(3)	(6)	8	16	8	(18)	20	18	

LARGE NUMBERS ARE REPLAY SCORES SHOWN ON BACK GLASS.
NUMBERS IN SHADED CIRCLES INDICATE WHICH PORTION OF
REPLAY CIRCUIT STRIP.
IS EFFECTIVE FOR A PARTICULAR REPLAY SCORE.

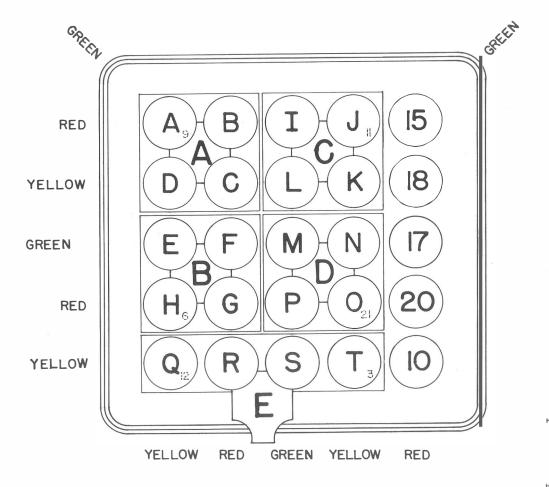
EXAMPLE: ON A 3-IN-LINE SCORE OF THE CIRCUIT IS EFFECTIVE THRU THE



NOTE: 96 VALUE REPLAY SCORES ARE EFFECTIVE THRU THE OPEN AT 96 SWITCH.

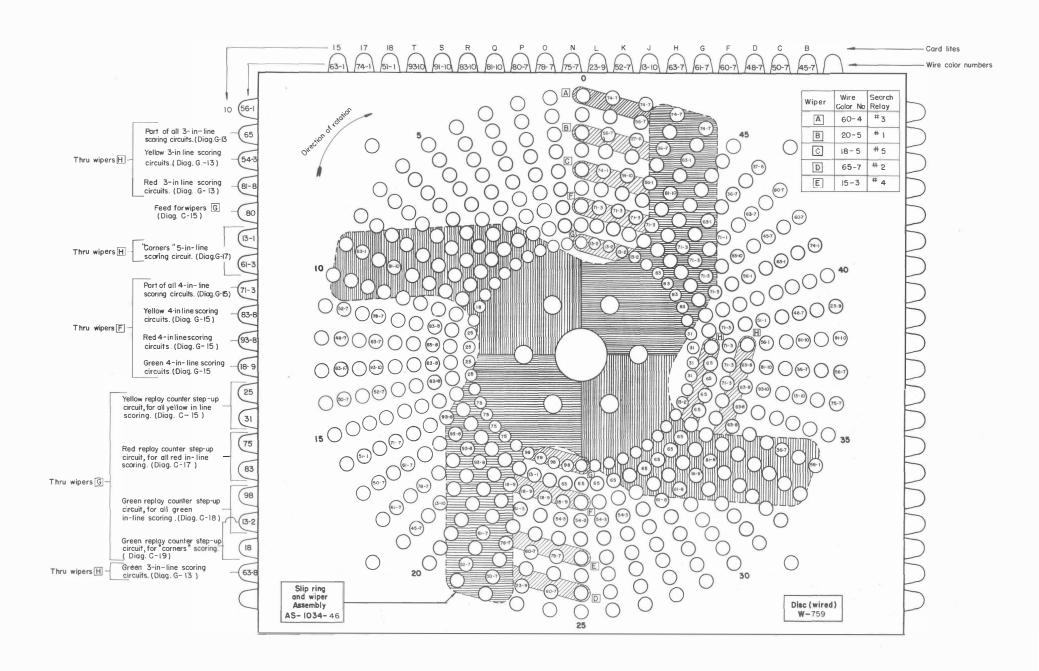


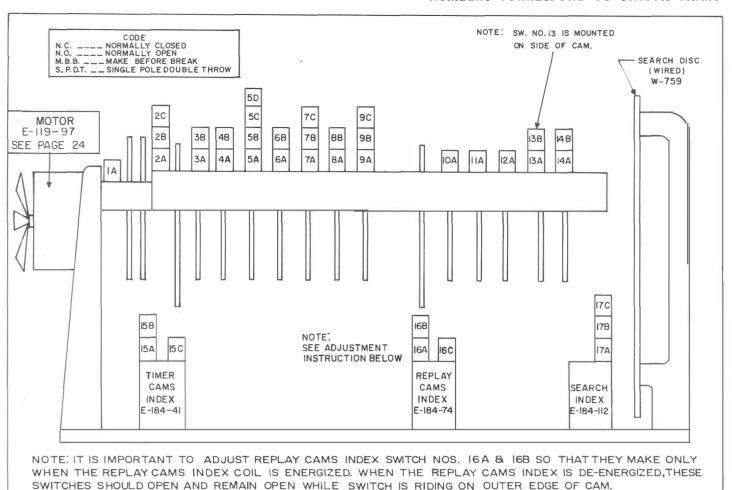
CARD LAYOUT NEUTRAL POSITION



			SEARCH	POSITIO	NS		
						T	_
	WIPER A POSITION	WIPER (B) ROW 7 SEARCH RELAY *I	WIPER D ROW 8 SEARCH RELAY #2	WIPER A ROW 9 SEARCH RELAY # 3	WIPER E ROW 6 SEARCH RELAY #4	WIPER G ROW 5 SEARCH RELAY #5	
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	2		1				
	3		1		1	1	
	4		†	1	1	i	7
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	6			1	1	1	7
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	20						ROTATION OF SEARCH DISC WIPERS
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	30						7
	31					1	7
	32					İ	7
	33				I		1
CORNERS -	34	Α	15	10	l Q]
	35]
VERTICAL	36	J	K	N	0	T	
VERTICAL	37	Α	D	E	Н	Q	YELLOW
HORIZONTAL	38	Q	R	S	T	10] ''====
	39	D	C	L	l K	18	
	40						
VERTICAL	41	15	18	17	20	10	
_	42	В	С	F	- G	R	RED
HORIZONTAL	43	Н	G	Р	0	20] ""[
	44	Α	В	I	J	15	
	45						1
DIAGONAL	46	15	K	M	G	Q	
_	47	A	С	M	0	10	GREEN
VERTICAL-	48	I	L	M	P	S	1
HORIZONTAL	49	Е	F	I M	N	17	-
	50			1			1





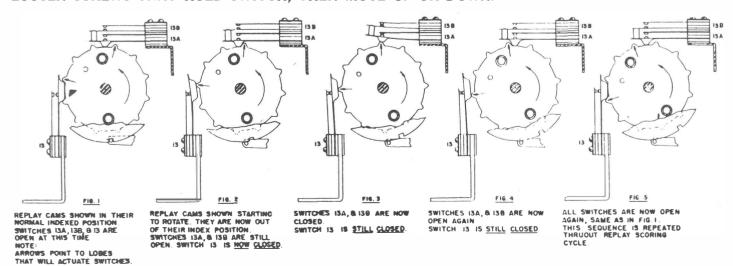


CORRECT ADJUSTMENT: CONTROL UNIT CAM SWITCHES 13, 13A & 13B

NOTICE: IMPORTANT PART OF ILLUSTRATION IS TO SHOW THAT SWITCH 13 CLOSES FIRST AND

OPENS LAST. IF AN ADJUSTMENT IS NECESSARY, SWITCH 13 CAN BE MOVED UP OR DOWN.

LOOSEN SCREWS THAT HOLD SWITCH, THEN MOVE UP OR DOWN.



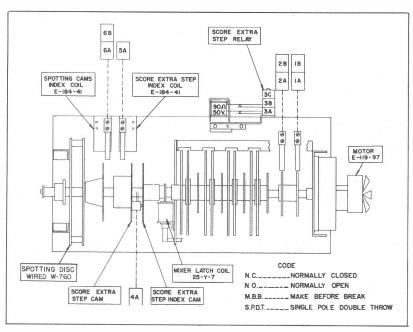
CONTROL UNIT CAM SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW

CAM SWITCH		LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
1A	N. O.	F-8	65-2 36-9	Brown-White Yellow-Brown	Energizes timer step-up coil, when drag arm switch, selector lock relay switch and cam switch #14B are closed.
2A	N. O.	I-3	90 - 5 30	Gray Yellow	Energizes reflex play magnet, and replay register reset. Also pulses total plays meter.
2B	N. O.	C-37	93 -4 30	Gray-Yellow Yellow	Energizes coin kicker magnet.
2C	N. C.	E-9	31-7 57-6	Yellow-Red White-Orange	Drops out red button relay.
3A	N. C.	I-4	83-3 48-2	Black-Yellow Green-Black	Drops out start relay and sets as safety switch during spin.
3B	S.P.D.T.	B-14	93-7 98-4 91-7	Gray-Yellow Gray-Black Gray-Red	Directs circuit to replay meter or total plays meter.
4 A	N. O.	C-39	98 -1 30	Gray-Black Yellow	Energizes spotting cams index coil.
4B	N. O.	C-5	14-9 80-2	Red-Green Black	Used if coin meter is added in front cabinet.
5A	N. O.	G-8	65-2 71-8	Brown-White Orange-Red	Energizes timer reset coil.
5B	N. O.	B-21	38-4 21-1	Yellow-Black Blue-Red	Energizes extra ball unit step-up coil. Steps unit from minus one position to zero position.
5C	N. O.	D-22	78-4 85-4	Orange-Black Black-White	Energizes anti-cheat relay.
5D	N. O.	F-28	10-7 85-4	Red Black-White	Magic squares, "and selection feature" steps.
6A	N. C.	H-26	51-5 75-5	White-Red Orange-White	Opens game advantage circuits during spin.
6B	N. O.	B-36	25 - 9 30	Blue-White Yellow	Energizes score extra step index coil.
7A	N. O.	E-22	60-6 85 - 4	Brown Black-White	Guaranteed step circuit for Yellow, Red, Green score units.
7B	N. O.	F-25	52 -1 0 63 - 4	White-Blue Brown-Yellow	Yellow, Red, Green score unit steps.
7C	N. O.	C-37	93 - 4 30	Gray-Yellow Yellow	Safety switch for coin kicker magnet.
8A	N. O.	G-26	14-8 56-6	Red-Green White-Brown	Single magic squares unit steps. Also energizes corners, and Bally-Hole trip relays.
8B	N. O.	B-21	25 - 4 38 - 4	Blue-White Yellow-Black	Extra ball unit steps.
9A	Alt.	C-28	45-9 48-9	Green-White Green-Black	Proportioning circuit. (Magic squares steps.)
9B	Alt.	H-24	15-7 54-8	Red-White White-Green	Proportioning circuit. (Extra ball steps.)
9C	Alt.	D-21	43-5 74-10	Green-Yellow Orange-Green	Proportioning circuit. (Extra ball steps.)

CONTROL UNIT CAM SWITCH CHART - CONCLUDED

CAM SV	VITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
10A	N. O.	A-17	63 70	Brown-Yellow Orange	Pulses replay counters when score units are at 8th step.
11A	N. O.	A-16	57 70	White-Orange Orange	Pulses replay counters when score units are at 7th step.
12A	N. O.	A-16	52 70	White-Blue Orange	Pulses replay counters when score units are at 5th and 6th steps.
13A	N. O.	A-15	45 70	Green-White Orange	Pulses replay counters when score units are at 1st, 2nd, 3rd, and 4th steps.
13B	N.O.	C-13	48-4 80	Green-Black Black	Pulses replay register step-up coil, and reflex replay magnet.
13 (Backsi	N. O.	H-13	21-3 27	Blue-Red Blue-Orange	Replay lock-in switch. NOTE: See control unit pictorial view.
14A	N. C.	I-14	56 93	White-Brown Gray-Yellow	Prevent the start of another replay scoring, when unit cams are indexed.
14B	N. C.	C-8	27-2 90-2	Blue-Orange Gray	Opens circuit to timer step-up coil, during replay winner.
TIMER C		B-6	15-5 93-2	Red-White Gray-Yellow	Energized by switch on start relay. Also thru shutter motor cam switch $\#5D_{\bullet}$
15A	N.O.	G-1	20-P 60-P	Blue (Plastic) Brown(Plastic)	
15B	N. C.	G-5	14-9 71-2	Red-Green Orange-Red	Opens circuit to coin lockout magnet during spin.
15C	N.C.	D-10	13 30	Red-Yellow Yellow	Lock in safety switch for red button relay.
REPLAY INDEX C		A-13	40-4 70	Green Orange	Energizes when winning score is made and releases replay cams.
16A	N. O.	D-13	27 80	Blue-Orange Black	In series with replay lock in circuit. NOTE: See control unit pictorial view for correct adj.
168	N. O.	I-14	56 93	White-Brown Gray-Yellow	In series with replay winner circuit NOTE: See control unit pictorial view for correct adjo
16C	N. C.	C-12	15-2 80	Red-White Black	Opens direct 50 volt circuit to search index coil, coil then held in thru resistor.
SEARCH COIL	INDEX	A-12	15-2 70	Red-White Orange	Energizes when 3-in-line or more is scored.
17A	N. O.	L-33	10 71-10	Red Orange-Red	Completes circuit to energize #3 search relay.
17B	N. O.	C-13	40-4 80	Green Black	Energizes replay cams index if a score is made.
17C	N. C.	I-4	83-3 30	Black-Yellow Yellow	Opens start circuit and also acts as safety switch.

MIXER AND SPOTTING UNIT ASSEMBLY NUMBERS CORRESPOND TO SWITCH CHART BELOW

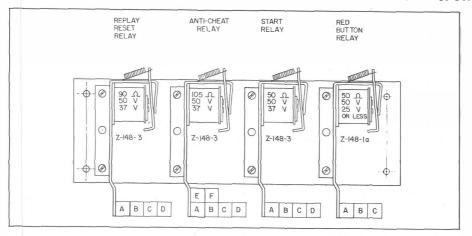


MIXER AND SPOTTING UNIT CAM SWITCH CHART

FOR POSITION OF SWITCHES
REFER TO PICTORIAL VIEW ABOVE

CAM	SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
1 A	N. O.	G-26	14-8 45-10	Red-Green Green-White	Pulses magic squares, and selection feature units for multiple steps.
1 B	N. O.	L-1	80-9 90	Black Gray	Flashes "select now" lite.
2A	N.O.	D-3	75-2 53-7	Orange-White White-Yellow	Pulses replay register reset coil,
2B	N.O.	B-20	78 38-4	Orange-Black Yellow-Black	Pulses extra ball step-up coil for multiple steps.
	E EXTRA RELAY	A-32	43-6 70	Green-Yellow Orange	Energized by Yellow, Red, or Green score unit step-up arm switch.
3A	N. C.	E-32	81 - 3 43-6	Black-Red Green-Yellow	Part of lock-in circuit for this relay.
3B	N. O.	C-23	50-4 51-6	White White-Red	Completes circuit to Yellow, Red or Green score unit step-up coil for multiple steps.
3C	N. C.	A-6	15-5 70	Red-White Orange	Breaks circuit to mixer latch and timer cams index coils (Safety switch)
4A	N. O.	D-23	43-4 50-4	Green-Yellow White	Pulses Yellow, Red or Green score unit step-up coil for multiple steps
	E EXTRA INDEX	A-36	25-9 70	Blue-White Orange	Energized during timing cam cycle by control unit cam switch $\#6B_{\tiny $\!$
5 A	N. O.	F-32	13-5 81-3	Red-Yellow Black-Red	Completes lock in circuit for score extra step relay.
	TING CAMS	A-39	98-1 70	Gray-Black Orange	Energized during timing cam cycle by control unit cam switch $\#4\text{A}_{\text{\tiny $\!\!$0}}$
6A	N. O.	J-11	61-8 30	Brown-Red Yellow	Completes "game advantages" flash circuit
6B	N. O.	J-16	13-4 30	Red-Yellow Yellow	(Same as above) also flashes extra ball lites during extra ball play.

4 RELAY BANK PICTORIAL VIEW NUMBERS CORRESPOND TO SWITCH CHART



Coil	part numbers
50 - 50	OV - C-2794-9
	0 V - C-2794-1 0 V - C-2794-23
103 - 30	0 4 - 0 2194 25

Co	ode
N.C	Normally Closed
	Normally Open
M.B.B	Make Before Break
S.P.D.TSingle	Pole Double Throw

4 RELAY BANK SWITCH CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW

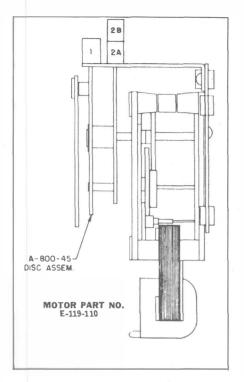
REL!	AY SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
	AY RESET	A-4	75-2 70	Orange-White	Energizes when anti-cheat relay drops out.
A	S. P. D. T.	C-3	90-5 13-9 53-7	Gray Red-Yellow White-Yellow	Directs replay register reset circuit thru control unit cam switch #2A, when replays are being played, or thru 16 pulse cam when replays are being cancelled.
В	N. O.	G-3	56-2 75-2	White-Brown Orange-White	Lock-in switch for this relay.
С	N• O•	G-1	20-P 60-P	Blue (Plastic) Brown(Plastic)	Completes circuit to control unit, and mixer & spotting unit motors, when replays are being cancelled.
D	N. C.	C-4	21-6 63-2	Blue-Red Brown-Yellow	Opens start circuit during replay cancel.
	-CHEAT	A-22	78-4 70	Orange-Black Orange	Energized thru control unit cam switch #5C, its switches protect replay, game advantage, and lite circuits.
A	S. P. D. T.	G-4	75-2 56-2 50-2	Orange-White White-Brown White	Breaks start relay circuit, and completes circuit to replay reset relay when this relay drops out.
В	N• O•	D-22	78-4 30	Orange-Black Yellow	Lock-in switch for this relay.
С	N.C.	1-7	45-8 21	Green-White Blue-Red	Safety switch. (Shutter motor circuit.)
D	N. C.	E-10	57-6 85-7	White-Orange Black-White	Safety switch. (Red button relay circuit.)
E	S. P. D. T.	L-21	91-2 38 54-2	Gray-Red Yellow-Black White-Green	Breaks 6 volt circuit, and lites tilt lite, when this relay drops out.
F	N. O.	L-23	20 - 4 80 - 1	Blue Black	Breaks 17 volt circuit, when this relay drops out.

4 RELAY BANK SWITCH CHART — CONCLUDED

RELA	Y SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
STAR COII	RT RELAY	A-4	21-6 70	Blue-Red Orange	Energized every time a coin is played, or when red or yellow button is pressed.
A	N. C.	B-20	75–4 78	Orange-White Orange-Black	Opens extra ball step-up circuit during spin of control unit.
В	N. C.	G-25	14-8 83-9	Red-Green Black-Yellow	Opens game advantage circuits during spin of control unit.
С	N. O.	F-6	13-3 90-9	Red-Yellow Black-White	Completes circuit to timer cams index, and mixer latch coils.
D	N. O.	F-4	48-2 63-2	Green-Black Brown-Yellow	Lock-in switch for this relay.
	BUTTON AY COIL	A-10	85-7 70	Black-White Orange	Energizes when red button is pressed.
A	S.P.D.T.	C-6	93-2 98-2 14-3	Gray-Yellow Gray-Black Red-Green	Directs circuit from mixer latch, and timer cams index coils during extra ball play, to shutter motor when starting new game after extra ball play.
В	N. O.	D-10	31-7 27-8	Yellow-Red Blue-Orange	Lock-in switch for this relay.
С	N. C.	K-22	50-9 21 - 4	White Blue-Red	Opens extra ball lite circuit.

BALL LIFT MOTOR PICTORIAL VIEW

NUMBERS CORRESPOND TO SWITCH CHART BELOW



CODE

N.C.____NORMALLY CLOSED

N.O.____NORMALLY OPEN

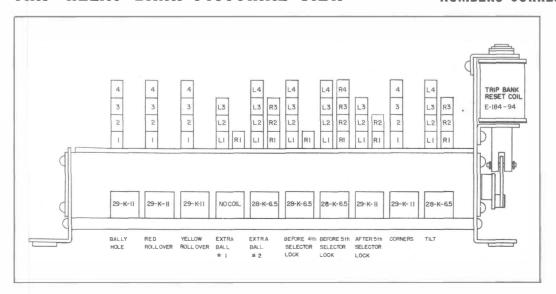
M.B.B.____MAKE BEFORE BREAK

S.P.D.T.___SINGLE POLE DOUBLE THROW

CAM	SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCH
1	N. O.	H- 12	30 91-1	Yellow Grey-Red	Carry-over switch for ball lifter motor.
2A	N. O.	E- 7	43-2 27-2	Green-Yellow Blue-Orange	Energizes timer unit step-up coil.
28	N.O.	C-9	57 - 7 93-9	White-Orange Gray-Yellow	Energizes before 4th selector lock trip relay, at 4th step of timer unit.

TRIP RELAY BANK PICTORIAL VIEW

NUMBERS CORRESPOND TO SWITCH-CHART



CODE

N.C.____NORMALLY CLOSED

N.O.____NORMALLY OPEN

M.B.B.___MAKE BEFORE BREAK

S.P.D.T.__SINGLE POLE DOUBLE THROW

CHART ON NEXT PAGE

TRIP RELAY BANK CHART FOR POSITION OF SWITCHES REFER TO PICTORIAL VIEW

RELAY SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES			
BALLY-HOLE TRIP COIL	A-31	J 70	Jumper Orange	Energized by control unit cam switch #8A, when circuit complete thru other factors.			
1 N.O.	J-8	18-4 30	Red-Black Yellow	Completes circuit to "Bally-Hole" lite.			
2 N.C.	B-31	14 J	Red-Green Jumper	Breaks circuit to coil.			
3 N.O.	E-19	50-8 90-8	White Gray	Completes circuit to extra ball unit step-up coil. (Part of "Bally-Hole" extra ball step-up circuit)			
4 N. C.	G-19	10-4 75-5	Red Orange-White	Game proportioning circuit.			
RED ROLLOVER TRIP COIL	A-36	61-11 70	Brown-Red Orange	Energized direct thru "selection feature" unit disc. Also by red rollover button switch, thru "selection feature" unit disc.			
1 N.O.	Н-34	45-5 98-9	Green-White Gray-Black	Completes circuit to magic squares, and magic line buttons.			
2 N. C.	B-36	18-10 61-11		Breaks circuit to coil.			
3 S.P.D.T.	J-1	53-2 90 78-2	White Yellow Gray Orange-Black	Breaks circuit to flash "select now" lite before shooting 4th & before shooting 5th ball, and completes circuit to flash "select now" lite after shooting 5th ball.			
4 S.P.D.T.	J-8	41-8 80-9 85-8	Green-Red Black Black-White	Breaks circuit to select before 4th & select before 5th ball feature lites, and completes circuit to select after 5th ball feature lite.			
YELLOW ROLL- OVER TRIP COIL	A-35	25 -11 70	Blue-White Orange	Energized direct thru "selection feature" unit disc. Also by yellow rollover button switch, thru "selection feature unit disc.			
1 N.O.	H-33	15-10 98-9	Red-White Gray-Black	Completes circuit to magic squares, and magic line buttons.			
2 N. C.	B-35	25-11 31-10	Blue-White Yellow-Red	Breaks circuit to coil.			
3 S.P.D.T.	K-1	10-5 53-2 23-5	Red White-Yellow Blue-Yellow	Breaks circuit to flash "select now" lite before shooting 4th ball, and completes circuit to flash "select now" lite before shooting 5th ball.			
4 S.P.D.T.	J-8	57-5 41-8 74-8	White-Orange Green-Red Orange-Green	Breaks circuit to select before 4th ball feature lite and completes circuit to select before 5th ball feature lite.			
EXTRA BALL #1 TRIP COIL				Trips with extra ball #2.			
L1 N.O.	J-22	21 - 4 30	Blue-Red Yellow	Completes circuit to extra balls lite.			
L2 S.P.D.T.	E-21	85-4 30 61-2	Black-White Yellow Brown-Red	Breaks guaranteed score step circuit, and completes circuit to extra ball unit for 1st step.			
L3 S.P.D.T.	G-25	52-10 27-7 18-2	White-Blue Blue-Orange Red-Black	Breaks score steps circuit, and completes circuit for extra ball steps.			
	H-25	27-7	Blue-Orange	Proportioning circuit.			

TRIP RELAY BANK CHART — CONTINUED

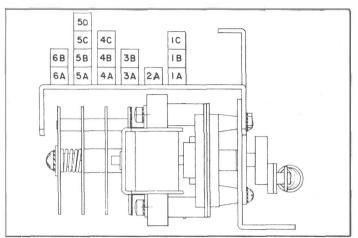
REL	AY SWITCH	LOCATION ON DIAGRAM	WIRE No.		FUNCTION OF SWITCHES
		DIAGRAM		• • • • • • • • • • • • • • • • • • •	
	RA BALL TRIP COIL	A-10	25-7 70	Blue-White Orange	Energized by yellow button switch, thru before 5th selector lock trip relay switch.
L1	S. P. D. T.	J-16	31-5 13-4 74	Yellow-Red Red-Yellow Orange-Green	Breaks circuit for flashing other game advantage lites, a completes circuit for flashing extra ball lites.
L2	N. C.	B-10	25-7 38-2	Blue-White Yellow-Black	Breaks circuit to coil.
L3	N.C.	K-12	36-5 61-8	Yellow-Brown Brown-Red	Breaks circuit for flashing other game advantage lites, during extra ball play.
L4	S. P. D. T.	D-6	14-3 43-9 98-2	Red-Green Green-Yellow Gray-Black	Breaks circuit to shutter motor, and completes circuit to mixer latch and timer cams index coils, during extra ball play.
R1	S.P.D.T.	I -2 5	75-5 15-7 45-2	Orange-White Red-White Green-White	Proportioning circuit.
R2	N. C.	H-26	45-2 83-9	Green-White Black-Yellow	Breaks circuit for other game advantages, during extra ball play.
R3	N. O.	D-12	38-3 91-1	Yellow-Black Gray-Red	Completes circuit to ball lifter motor, during extra ball play.
SEL	ORE 4TH ECTOR LOCK P COIL	A-10	J 70	Jumper Orange	Energized thru timer unit disc, when 4th ball is shot.
L1	N. O.	G-8	36-2 43-2	Yellow-Brown Green-Yellow	Completes circuit to timer unit step-up coil.
L2	N. C.	A-10	83-6 J	Black-Yellow Jumper	Breaks circuit to coil.
L3	N. O.	I-16	45-6 56	Green-White White-Brown	In series circuit, for replay scoring.
[A	N. C.	H-34	15-10 98-9	Red-White Gray-Black	Breaks circuit to magic squares, and magic line buttons.
R1	N• C•	K-1	10-5 27-4	Red Blue-Orange	Breaks circuit to flash "select now" lite.
SELE	RE 5TH CTOR LOCK COIL	A-9	J 70	Jumper Orange	Energized thru timer unit disc, when 5th ball is shot.
L1.	N. O.	B-11	25-8 38-2	Blue-White Yellow-Black	Completes circuit to extra ball trip relays, for extra ball play.
L2:	N.C.	B-9	74-6 J	Orange-Green Jumper	Breaks circuit to coil.
L3	N. O.	E-4	18-6 50-2	Red-Black White	Completes circuit to make yellow button alive, for extra ball play.
LA:	N. C.	K-4	20-2 43-7	Blue Green-Yellow	Breaks circuit to yellow rollover lite (on playfield)
R1.	S. P. D. T.	L-1	98-3 14-1 75-3	Gray-Black Red-Green Orange-White	Breaks circuit to flash "select now" lite (for select before 5th ball) and completes circuit to flash "select now" lite (for select after 5th ball).
R2	N.C.	H-34	15-10 45-5	Red-White Green-White	Breaks circuit to magic squares, and magic line buttons.
R3	N. O.	D-8	27-2 78-6	Blue-Orange Orange-Black	Completes circuit to timer step-up coil.
R4	N. C.	B-35	25-10 31-10	Blue-White Yellow-Red	Breaks circuit for energizing yellow rollover trip relay. (Thru yellow rollover button switch)

TRIP RELAY BANK CHART — CONCLUDED

RELA	Y SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
SELE	R 5TH CTOR LOCK COIL	A-9	J 70	Jumper Orange	Energized when 6th ball (1st extra ball) is shot.
L1	N• C•	K-1	75-3 78-2	Orange-White Orange-Black	Breaks circuit to flash "select now" lite.
L2	N. C.	B-9	98-5 J	Gray-Black Jumper	Breaks circuit to coil.
L3	N. C.	K-5	10-9 51-7	Red White-Red	Breaks circuit to red rollover lite (on playfield).
R1	N.C.	F-34	27-10 91-6	Blue-Orange Gray-Red	Breaks circuit to magic squares, and magic line buttons.
R2	N.C.	C-36	18-10 61-9	Red-Black Brown-Red	Breaks circuit for energizing red rollover trip relay. (thru red rollover button switch).
CORNI COIL	ERS TRIP	A-31	J 70	Jumper Orange	Energized by control unit cam switch #8A, when circuit complete thru other factors.
1	N. O.	J-8	85-1 30	Black-White Yellow	Completes circuit to "corners" lite.
2	N. C.	B-31	61-4 J	Brown-Red Jumper	Breaks circuit to coil.
3	N. O.	G-17	13-1 71-3	Red-Yellow Orange-Red	Part of "corners" replay scoring circuit.
4	N. O.	C-19	18 98	Red-Black Gray-Black	Part of "corners" replay scoring circuit.
TILT COIL	TRIP	A-11	14-5 70	Red-Green Orange	Energized by any tilt switch, or the plumb-bob tilt. Also at 39th step of the timer unit.
L1	S. P. D. T.	I-7	21-3 30 45-8	Blue-Red Yellow Green-White	Breaks circuit for game advantages, replay scoring, ball counting, and completes circuit to shutter motor.
L2	N.C.	I-34	40-8 98-9	Green Gray-Black	Breaks circuit to magic squares, and magic line buttons.
L3	N.C.	L-23	10 20-4	Red Blue	Breaks 17 volt circuit.
I.4	S. P. D. T.	L - 22	38 81 91-2	Yellow-Black Black-Red Gray-Red	Breaks 6 volt circuit, and completes circuit to tilt lite.
R1	N. O.	D-11	57-6 85-7	White-Orange Black-White	Safety switch, (red button relay circuit).
R2	N. C.	D-19	10-10 50-8	Red White	Breaks Bally-Hole extra ball step-up circuit.
R3	N. C.	G-1	20P 60P	Blue (Plastic) Brown(Plastic)	Breaks circuit to control, magic squares, and mixer & spotting unit motors.

SHUTTER MOTOR PICTORIAL VIEW

NUMBERS CORRESPOND TO SWITCH CHART



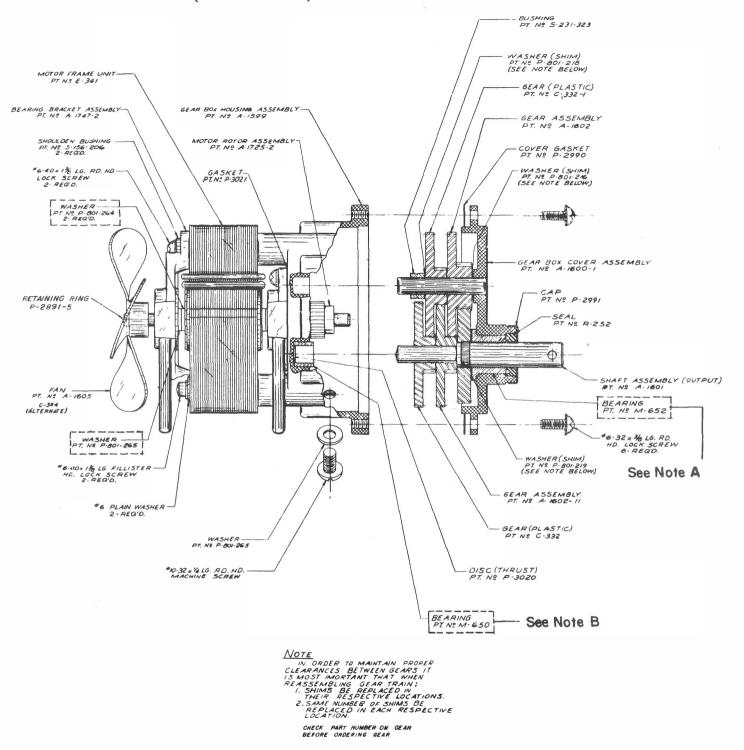
SEE LABEL ON MOTOR FOR MOTOR PART NO.

CODE	
N.C NORMALL'	
M.B.B MAKE BE S.P.D.T SINGLE P	FORE BREAK OLE DOUBLE THROW

SHUTTER MOTOR CAM SWITCH CHART FOR POSITION OF SWITCHES SEE PICTORIAL VIEW

CAN	A SWITCH	LOCATION ON DIAGRAM	WIRE No.	WIRE COLORS	FUNCTION OF SWITCHES
1A	N. C.	I-13	93 21-3	Gray-Yellow Blue-Red	Completes circuit to replay scoring circuit₀
1 B	N. O.	G-6	30 14-3	Yellow Red-Green	Carry thru for shutter motor₀
1C	N. C.	I-8	21-3 98'-8	Blue-Red Gray-Black	Safety switch, (timer reset circuit).
2A	N. C.	F-12	31-3 36-3	Yellow-Red Yellow-Brown	Completes circuit to ball lifter motor (closed normally) open during shutter cycle.
3A	N. O.	C-38	30 85-5	Yellow Black-White	Resets extra ball, and Yellow, Red, Green replay counter units.
3B	N.O.	H-2	20-P 70-P	Blue (Plastic) Brown(Plastic)	Resets trip relay bank.
4 A	N. O.	F-6	18-3 14-3	Red-Black Red-Green	(Closed when shutter is open). Completes circuit to shutter \mathtt{motor}_{\bullet}
4 B	N. C.	I-33	21-3 40-8	Blue-Red Green	Safety switch for "magic squares" button circuits.
4 C	N. O.	Н-6	45-8 18-3	Green-White Red-Black	Starts shutter motor if game is tilted when shutter is $open_{\bullet}$
5 A	N. C.	Н-8	98-8 65-2	Gray-Black Brown-White	Safety switch (timer reset circuit).
5B	N. C.	E-19	90-8 36-4	Gray Yellow-Brown	(Closed when shutter is closed) Part of "Bally-Hole" extra ball step-up circuit.
5 C	N. O.	E-37	31-4 91-4	Yellow-Red Gray-Red	Safety circuit (lifter start relay).
5D	S. P. D. T.	E-15	43-9 13-3 93-2	Green-Yellow Red-Yellow Gray-Yellow	Breaks circuit to shutter motor and makes circuit to timer cams index and mixer latch coils.
6A	N. O.	H-8	30 71-8	Yellow Orange-Red	Completes circuit to timer reset coil,
6B	N. O.	C-39	30 78-3	Yellow Orange-Black	Resets magic squares, and Yellow, Red, Green score units. Also resets selection feature unit.

MOTOR ASSEMBLY (Part No. E-119-97)



NOTE A: Bearing M-652 is part of Gear Box Cover Assembly A-1600-1 and cannot be ordered separately.

NOTE B: Bearing M-650 is part of Gear Box Housing Assembly A-1599 and cannot be ordered separately.

NOTES

NOTES



MISCELLANEOUS PARTS

	Back Cabinet Assembly:		Front Door Assembly:
Part No.		Part No.	
G-270	- Back glass	A-1729-4	Button—Metal
		C-2342-102	Coil for coin kicker assembly
M-281-14	Lock and keys (2) keyed alike	E-101-45	Coil for coin lock out
A-1980	Magic Squares Display "A"	AS-1316	Coin kicker assembly
A-1980-1	Magic Squares Display "B"	AS-277-33	Coin switch assembly 5ϕ
A-1980-2	Magic Squares Display "C"	AS-277-34	Coin switch assembly 10ϕ
		CA-567-39	Front door only
A-1980-3	Magic Squares Display "D"	AS-1651	Front door assembly 5ϕ
A-1980-4	Magic Squares Display "E" (left)	AS-1651 - 1	Front door assembly $10 \it{c}$
A-1980-5	Magic Squares Display "E" (right)	A-254-33	Hinge and bracket
E-122-19	Transformer	M - 281-6	Lock and keys
2 122 10		E-108-32	Micro switch for coin switch assembly 5ϕ and 10ϕ play
	Back Door Assembly:	P-2768-5	Ring-red for A-1729-4 button
	•	P-2768-6	Ring-yellow for A-1729-4 button
M-281-12	Lock and keys (2) keyed alike	P-2768-7	Ring for M-281-6 lock
E-300-73	Search relay bank assembly	M-280-15	Slug rejector 5ϕ
	4	M-280-16	Slug rejector 10ϕ
	Front Cabinet Assembly:	F	ront Moulding Assembly:

Front	Cabinet	Assembly	y:
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•	Tom Cabinot Macombiy.	. ~	T
35 100 15	- ·	AS-1305-10	Front moulding assembly complete
M-168-15	Ball	A-1272-17	"A" Button
AS-187-13	Ball shooter assembly	A-1272-18	"B" Button
A-1540	Ball shooter housing	A-1272-19	"C" Button
A-100-7	Ball shooter rod	A-1272-20	"D" Button
SP-200-24	Ball shooter spring (long)	A-1272-22	"E" Button
	1 5 . 5,	P-2210-8	5¢ plate—Coin Entry
SP-237	Ball shooter spring (short)	P-2210-9	10¢ plate—Coin Entry
R-108-3	Ball shooter tip	P-2210-33	Plate for A-B-C-D Buttons
A-429-15	Ball trough only	P-2210-24	Plate for "E" button
P-1900-18	Coin Box	CA-841-2	Front moulding only
E-130-10	Counter—48 Volt		- 14 11 -
CA-350-1	Legs		Panel Assembly - Top:
M-163-4		AS-1315	Ball gate and switch assembly
	Leg Adjuster	C-326-9	Light Shield post
M-106	Leg Bolt	R-115-4	Rebound rubber
M-310-2	Leg-Anti-split bolt	M-170	Rebound spring-Double post
M-497	Wire (long) for A-429-15 trough	R-243	Rubber ring for Yellow post
M-497-1	Wire (short) for A-429-15 trough	R-243-2	Rubber ring for Red post

Bally pin game lubricant now available in one half-pint (8 Oz.) containers with plastic spout and screw cap.